



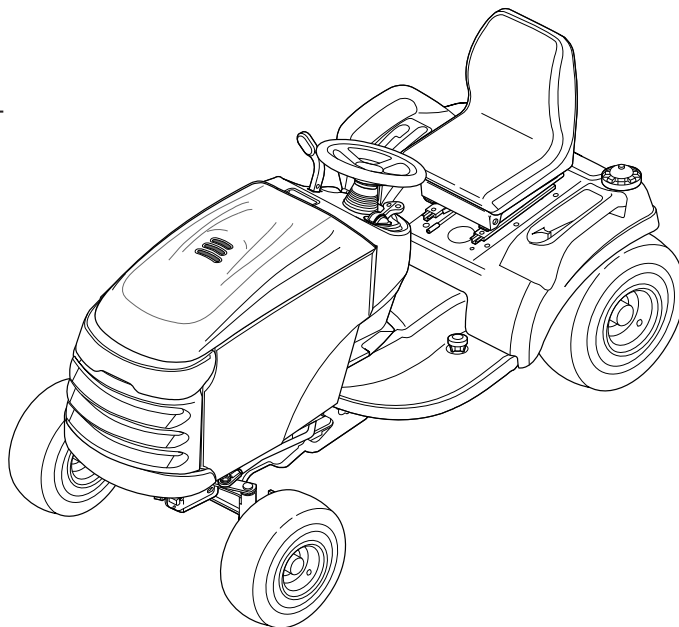
# Parts Manual



**MASSEY FERGUSON**  
LAWN & GARDEN EQUIPMENT



LAWN & GARDEN EQUIPMENT



## Prestige / 1800 / 2800

### Series Garden Tractors & Mower Decks RMO

#### 25HP Product

Mfg. No.	Description
----------	-------------

1695100	Prestige, 25HP Kohler Hydro w/PS RMO
1695101	1825H, 25HP Kohler Hydro w/PS RMO
1695102	2825H, 25HP Kohler Hydro w/PS RMO
1695104	Prestige, 25HP Kohler Hydro w/PS RMO (CE/Export)
1695199	Prestige, 25HP Kohler Hydro w/PS RMO
2690563	Prestige, 25HP Hydro w/PS RMO and 44" Mower Deck
2690564	Prestige, 25HP Hydro w/PS RMO and 50" Mower Deck
2690566	1825H, 25HP Hydro w/PS RMO and 50" Mower Deck
2690568	2825H, 25HP Hydro w/PS RMO and 50" Mower Deck
2690571	Prestige, 25HP Hydro w/PS RMO and 50" Mower Deck (CE/Export)

1695177	54" Mower Deck
1695179	54" Mower Deck

#### 27HP Product

Mfg. No.	Description
----------	-------------

1695148	Prestige, 27HP Kohler Hydro w/PS RMO
1695149	1827H, 27HP Kohler Hydro w/PS RMO
1695150	2827H, 27HP Kohler Hydro 2/PS RMO
2690565	Prestige, 27HP Hydro w/PS RMO and 54" Mower Deck
2690567	1827H, 27HP Hydro w/PS RMO and 54" Mower Deck
2690569	2827H, 27HP Hydro w/PS RMO and 54" Mower Deck

#### Mower Decks

Mfg. No.	Description
----------	-------------

1695175	44" Mower Deck
1695176	50" Mower Deck
1695178	50" Mower Deck
1695185	50" Mower Deck (CE/Export)

Part No.: 1734934

Rev. 11/2007

TP 400-4592-01-PR-SMA

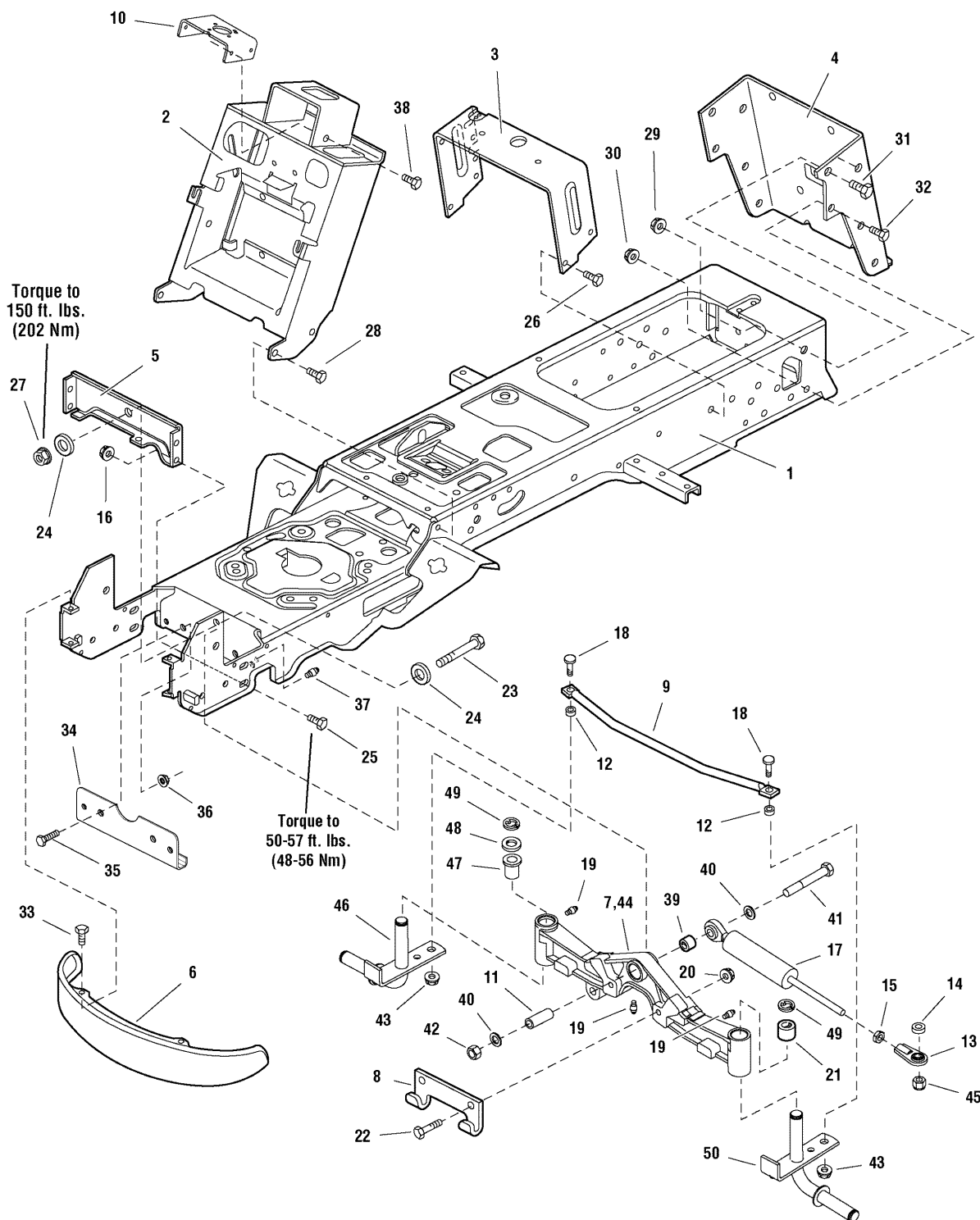


<b>PRODUCT COMPONENTS</b>	<b>PAGES</b>
Frame Group - Power Steering .....	4
Steering Group - Power Steering .....	8
Engine & Electric Clutch Group - 23HP, 25HP & 27HP Kohler .....	10
Transmission Group .....	12
Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock .....	16
Controls Group .....	22
Cruise Control Group .....	24
Electrical Group .....	26
Hood, Grille & Dash Group .....	28
Seat & Seat Deck Group .....	30
Lift Group - Hydraulic Lift with Power Steering .....	32
Wheels & Tires Group .....	36
Decals Group - Brand & Model .....	38
Decals Group - Safety & Common .....	40
44" & 50" Mower Deck - Clutch & Support Group .....	42
44" Mower Deck - Electric Height Adjustment & Roller Bar Group .....	44
44" Mower Deck - Housing, Arbors & Blades .....	48
50" Mower Deck - Electric Height Adjustment & Roller Bar Group .....	52
50" Mower Deck - Housing, Arbors & Blades .....	56
54" Mower Deck - Drive Group .....	58
54" Mower Deck - Electric Height Adjustment & Roller Bar Group .....	60
54" Mower Deck - Housing & Arbor Group .....	64
<b>Torque Specification Chart .....</b>	<b>Inside Back Cover</b>

## Frame Group - Power Steering

987426

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Frame Group - Power Steering

REF NO	PART NO.	QTY.	DESCRIPTION
1	1733765ASM	1	FRAME ASSEMBLY, Front & Rear
2	1733139ASM	1	TOWER & SUPPORT ASSEMBLY
3	1723528ASM	1	SUPPORT, Seat Deck
4	1722602ASM	1	BACKPLATE, Hitch
5	1722212ASM	1	PLATE, Axle Support
6	1721805ASM	1	BUMPER
7	1732937ASM	1	AXLE, SPINDLES & BUSHINGS ASSEMBLY (Includes Ref. Nos. 19, 21, 44, 45, 46, 47, 48, 49 & 50)
8	1721918ASM	1	HOOK, "J"
9	1732759ASM	1	ROD, Tie, Flat Ends
10	1733044ASM	1	SUPPORT, Steering Unit
11	1721752SM	1	SPACER, Powdered Metal
12	1611705SM	2	SPACER
13	1702779SM	1	JOINT, Ball, 1/2-20 Thread
14	1719725SM	1	SPACER
15	1919262SM	1	NUT, Hex Jam, 1/2-20
16	1930645SM	4	NUT, Hex Flange, 3/8-16 Two-Way Lock
17	1732439SM	1	CYLINDER, Hydraulic Steering
18	1931350SM	2	CARRIAGE BOLT, 3/8-16 x 1 G5
19	1704314SM	3	FITTING, Lube 1/4 Drive
20	1930650SM	2	NUT, Hex Flange 7/16-14 Two Way Lock
21	1732208SM	1	SPACER, Powdered Metal
22	1927531SM	2	CAPSCREW, Hex Head 7/16-14 x 2 G8
23	2860645SM	1	CAPSCREW, Hex Head 5/8-11 x 3-1/2 G5
24	1960035SM	2	WASHER, 5/8
25	1933260SM	4	SCREW, Hex Whiz Lock Flange 3/8-16 x 3/4
26	1664847SM	4	SCREW, Hex Washer Head Taptite 5/16-18 x 3/4
27	2860646SM	1	NUT, Hex Flange 5/8-11 Two Way Lock
28	1923683SM	4	SCREW, Hex Washer Head Taptite 3/8-16 x 3/4
29	2860668SM	2	NUT, Hex Flange 1/2-13 Whiz Lock
30	1928352SM	2	NUT, Hex Flange 3/8-16 Whiz Lock Large
31	1923114SM	2	CAPSCREW, Hex Head 1/2-13 x 1 G5
32	1921210SM	2	CAPSCREW, Hex Head 3/8-16 x 1 G5
33	1960086SM	4	SCREW, Truss Head Torx Drive 5/16-18 x 7/8
34	1724801ASM	1	PLATE, Axle "U" Form
35	1930591SM	2	SCREW, Hex Whiz Lock Flange 5/16-18 x 3/4
36	1931277SM	2	NUT, Hex Flange 5/16-18 Whiz Lock
37	2821133SM	2	FITTING, Lube 1/4 Drive
38	1924856SM	4	SCREW, Hex Washer Head Taptite 5/16-18 x 1/2
39	1733912ASM	1	SPACER
40	1924366SM	2	WASHER, 5/8
41	1960713SM	1	CAPSCREW, Hex Head
42	1960714SM	1	NUT, Hex Toplock
43	1960339SM	2	NUT, Hex Flange, Machine Lock 3/8-16
44	1733851SM	1	AXLE, Front Casting

### Footnotes

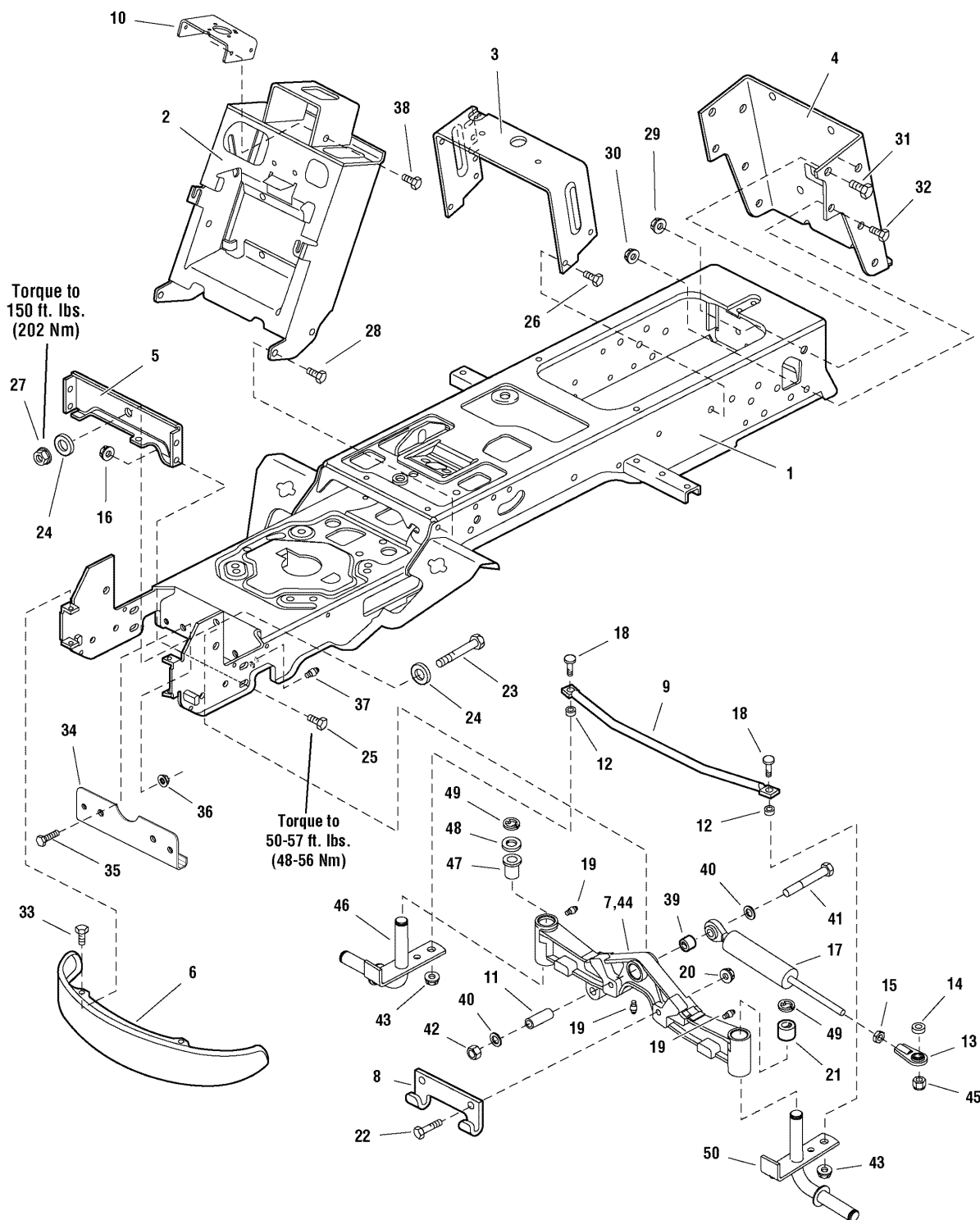
#### The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Frame Group - Power Steering

987426

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

### ***Frame Group - Power Steering***

REF NO	PART NO.	QTY.	DESCRIPTION
45	1960355SM	1	NUT, Hex Lock ESNA Heavy 1/2-13
46	1732939SM	1	SPINDLE & ARM ASSEMBLY, R.H.
47	1721682SM	6	BUSHING, Axle
48	1919394SM	1	WASHER, 1
49	2832577SM	2	RING, Retaining, Extension
50	1734202SM	1	SPINDLE & ARM ASSEMBLY, L.H.

### **Footnotes**

---

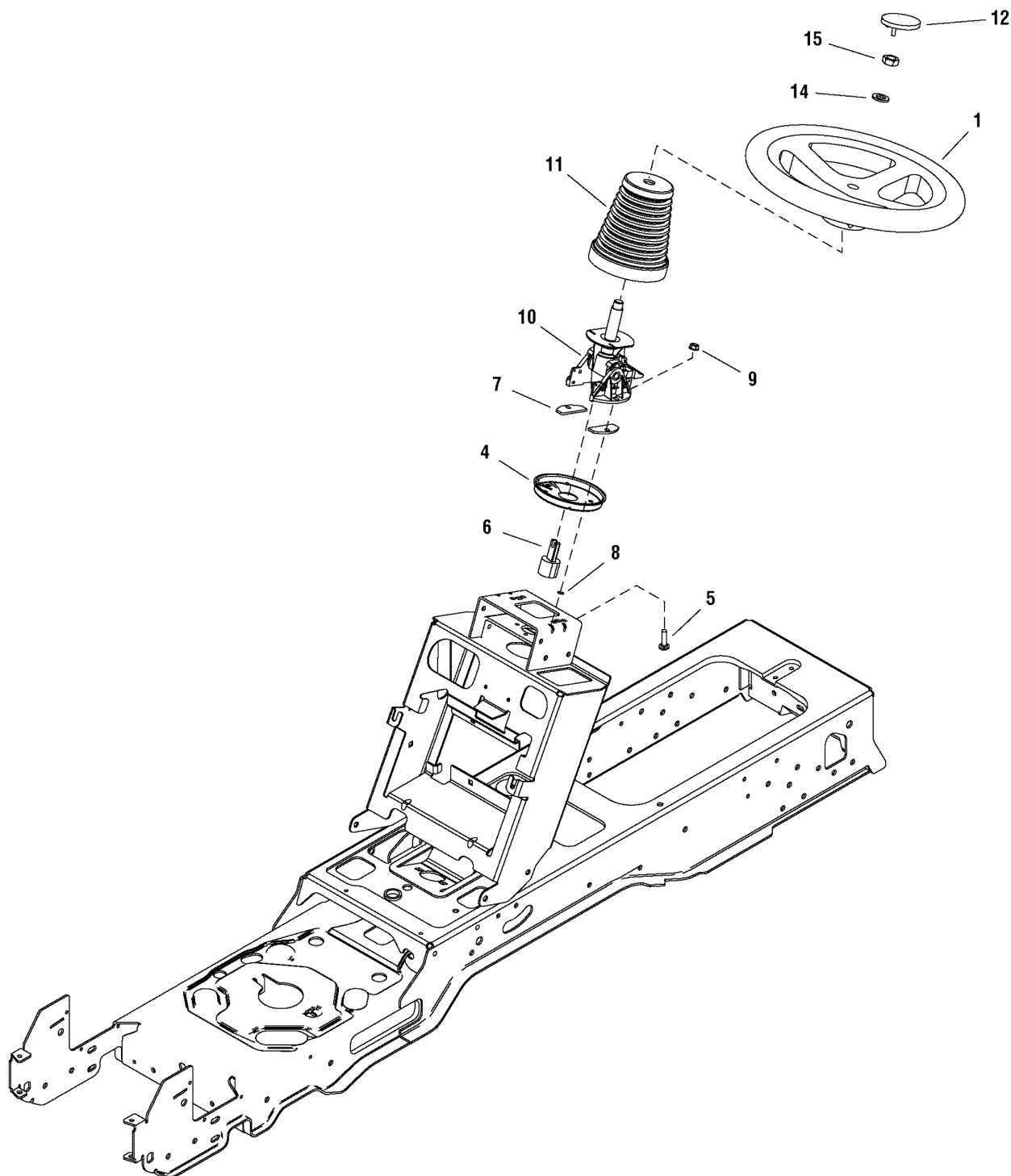
**The above parts group applies to the following Mfg. Nos.:**

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Steering Group - Power Steering

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

987424



### The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	



### ***Steering Group - Power Steering***

REF NO	PART NO.	QTY.	DESCRIPTION
1	1733363SM	1	STEERING WHEEL
4	1724685ASM	1	PLATE, Steering Mounting
5	1960655SM	2	CARRIAGE BOLT, 5/16-18 x 1-1/4 G5
6	1725294SM	1	ADAPTER, Tilt
7	1723898SM	2	SPACER
8	1933988SM	2	NUT, Push Pal
9	1960636SM	2	NUT, Hex Keps 5/16-18
10	1733790SM	1	STEERING UNIT, Tilt
11	1686970SM	1	BELLOWS, Tilt Steering Unit w/Slot
12	1725024SM	1	CAP, Steering Wheel
13	1716518SM	2	DECAL, Power Steering (Not Shown)
14	1924366SM	1	WASHER, 5/8
15	1960576SM	1	NUT, Hex Lock ESNA Light 5/8-18

### **Footnotes**

---

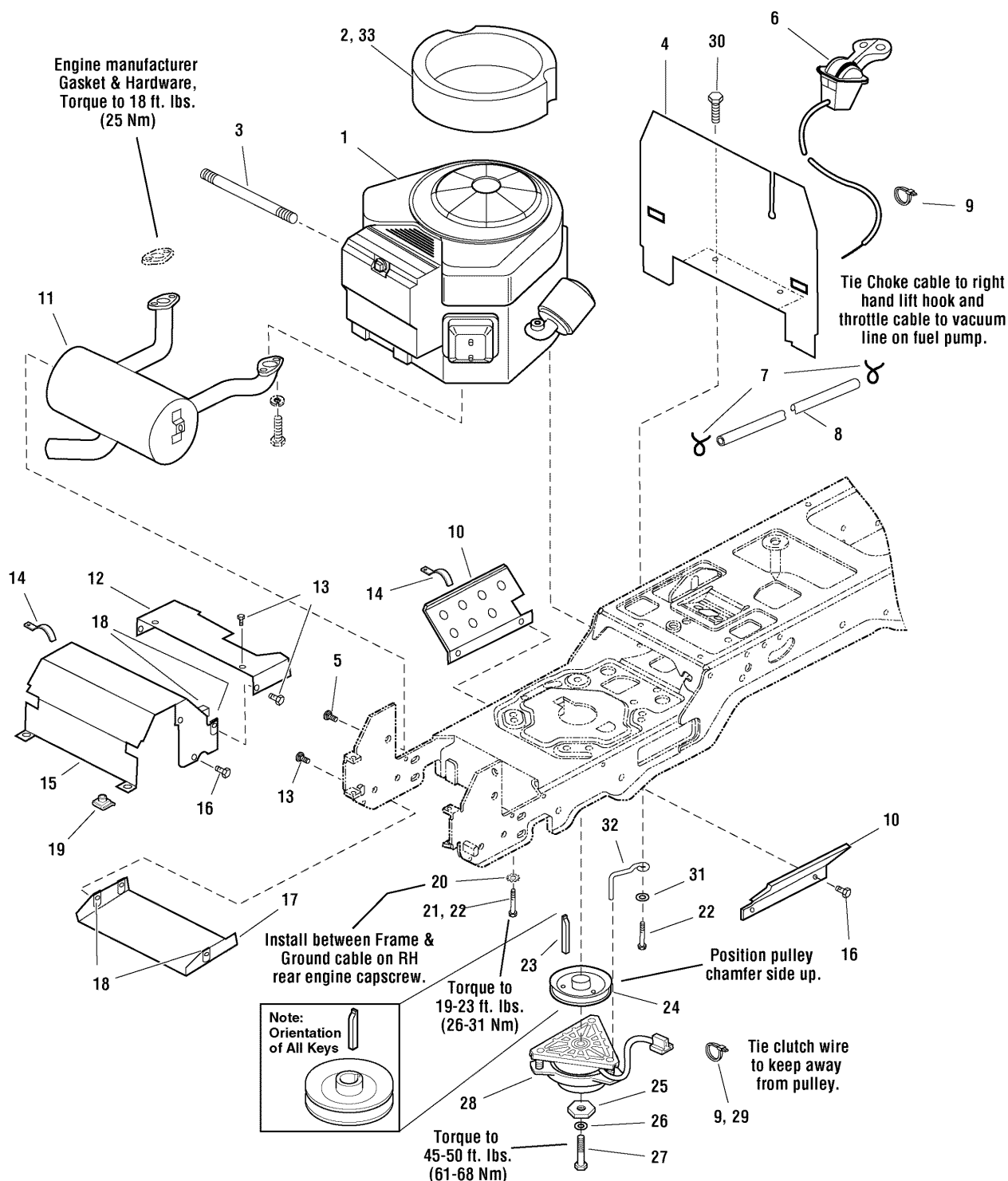
**The above parts group applies to the following Mfg. Nos.:**

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Engine & Electric Clutch Group - 23HP, 25HP & 27HP Kohler

985906

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Engine & Electric Clutch Group - 23HP, 25HP & 27HP Kohler

REF NO	PART NO.	QTY.	DESCRIPTION
1	*	1	ENGINE, 23HP Kohler Command - Model CV23S Spec PS-75553
1	*	1	ENGINE, 25HP Kohler Courage Twin - Model SV730S Spec PS-SV730-0020
1	*	1	ENGINE, 25HP Kohler Command Twin - Model CV730S
1	*	1	ENGINE, 27HP Kohler Command Twin - Model CV740S Spec PS-CV740-0040
2	1719847SM	1	SEAL, Foam (Only used on 23HP Models)
3	1723165SM	1	HOSE, Oil Drain
4	1722388ASM	1	BULKHEAD
5	1924856SM	2	SCREW, Hex Washer Head Taptite 5/16-18 x 1/2
6	1727223SM	1	CONTROL, Throttle Double 39.0 LG w/Knobs (Used on all models except 25HP Kohler Courage)
6	1727375SM	1	THROTTLE, Control Double 51.0 LG w/Knobs (Only used on 25HP Kohler Courage)
7	2860112SM	1	CLAMP, Hose
8	1718678SM	1	HOSE, Fuel
9	1701011SM	3	TIE, Self Locking
10	1722392ASM	2	SHIELD, Side
11	1721705SM	1	MUFFLER, Kohler Twin
12	1722390ASM	1	DUCT, Muffler (Used on all models except 25HP Kohler Courage)
12	1733884ASM	1	DUCT, Muffler (Only used on 25HP Kohler Courage)
13	1960295SM	4	SCREW, Hex Whiz Lock Flange 1/4-20 x 5/8
14	2834683SM	2	CLIP, Speed Wire
15	1722389ASM	1	DUCT, Muffler Top
16	1929000SM	8	SCREW, Hex Washer Head Taptite 1/4-20 x 3/8
17	1722414ASM	1	SHIELD, Muffler
18	1960368SM	4/8	NUT, Speed 1/4-20 Lug Type
19	1935255SM	2	NUT, Speed 5/16-18 Lug Type
20	2820427SM	1	LOCKWASHER, External Tooth 3/8
21	2827187SM	3/4	SCREW, Hex Washer Head Taptite 3/8-16 x 1 (Used only on 25HP Courage & 27HP Command)
22	2830598SM	1/4	SCREW, Hex Washer Head Taptite 3/8-16 x 1-1/2 (Used on all models except 27HP)
23	1720463SM	1	KEY, Hi-Pro
24	1722288SM	1	PULLEY & HUB ASMY
25	1708264SM	1	WASHER, Hex
26	1918199SM	1	LOCKWASHER, Spring
27	1960649SM	1	CAPSCREW, Hex Head 7/16-20 x 3-1/2 G5
28	1686883SM	1	CLUTCH, Electric
29	2832747SM	1	TIE, Self Locking (Used only on 23HP models)
30	1925003SM	2	SCREW, Hex Washer Head Taptite 1/4-20 x 1/2
31	1924940SM	1	WASHER, 3/8 (Used on all models except 23HP)
32	1732026SM	1	RETAINER, Clutch (Used on all models except 23HP)
33	1731971SM	1	EDGING, Rubber (Used on all models except 23HP)

### Footnotes

Note \* See your local Kohler distributor for parts and service.

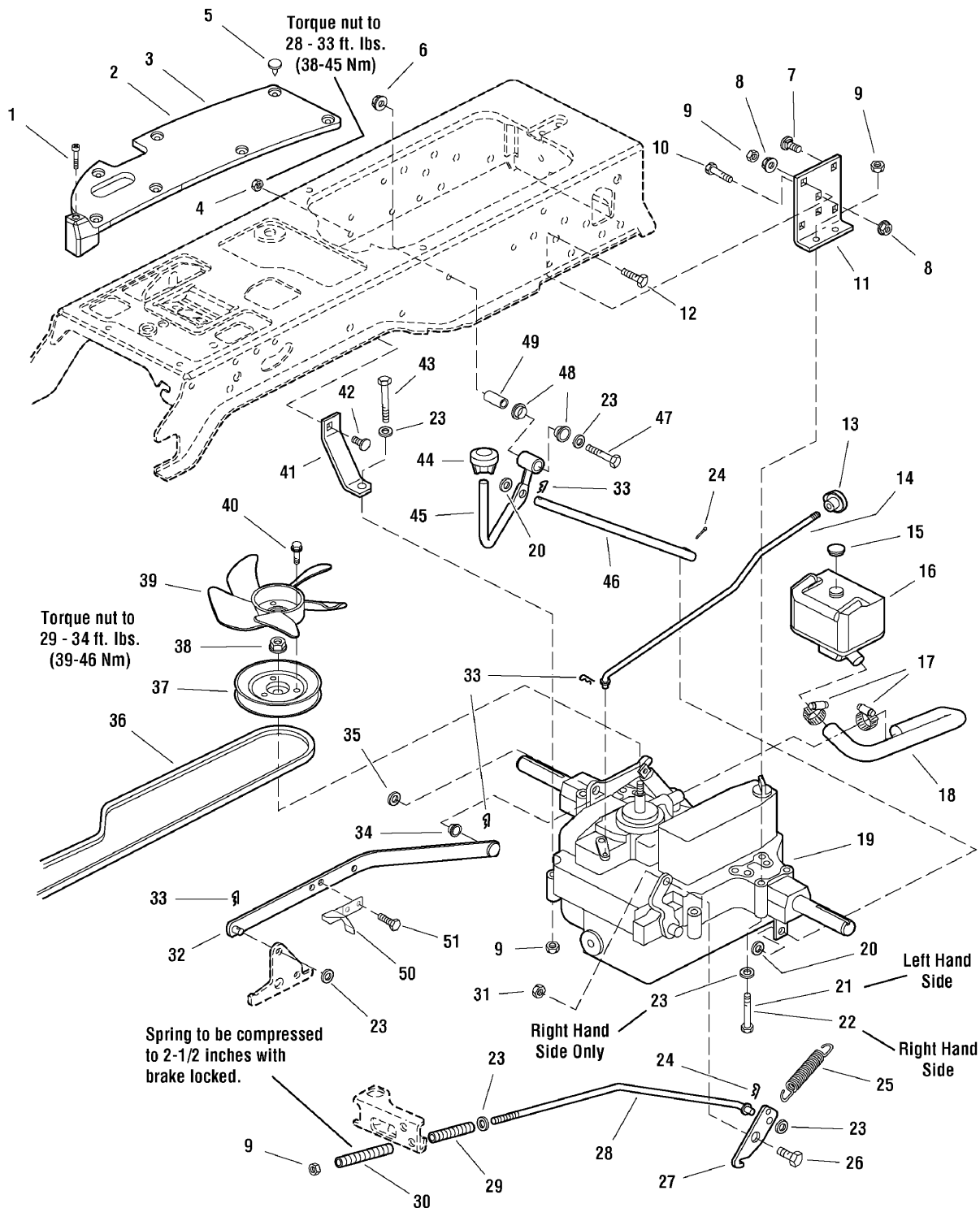
### The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Transmission Group

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

986601



The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Transmission Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1960676SM	2	SCREW, Pan Head Trox Taptite, 1/4-20 x 1-1/4
2	1722173SM	1	PAD, Footrest, RH
3	1722174SM	1	PAD, Footrest, LH, Differential Lock
4	1960636SM	1	NUT, Hex KEPS, 5/16-18
5	1704351SM	15	FASTENER, 3/4 Long Stem Plastic
6	1928352SM	1	NUT, Hex Flange Whiz Lock, 3/8-16, Large
7	1931350SM	4	CARRIAGE BOLT, 3/8-16 x 1
8	1960637SM	6	NUT, Hex KEPS, 3/8-16
9	1960687SM	7	NUT, Hex Flange ESNA, 3/8-16
10	1960136SM	1	CAPSCREW, Hex Head, 3/8-16 x 1
11	1721728ASM	2	SUPPORT
12	1921969SM	1	CAPSCREW, Hex Head 3/8-16 x 1-1/2
13	1723126SM	1	KNOB, Internal Thread 1/4-20
14	1721622SM	1	ROD, Free Wheel, 18-3/16 Long
15	1722711SM	1	CAP, Expansion Tank Plastic
16	1722430SM	1	TANK, Oil Natural
17	1723214SM	2	CLAMP, Hose Worm Drive # 20 1 3/4"
18	1722468SM	1	HOSE, Expansion Tank Formed
19	1721404SM	1	TRANSMISSION ASSEMBLY, K71E
20	1918267SM	2	WASHER, 7/16
21	1922918SM	2	CAPSCREW, LH, Hex Head, 3/8-16 x 3-1/4
22	1960653SM	2	CAPSCREW, RH, Hex Head, 3/8-16 x 3-3/4
23	1924940SM	9	WASHER, 3/8
24	1918447SM	2	PIN, Cotter, 3/32 x 3/4
25	2159106SM	1	SPRING, Extension
26	1923114SM	1	CAPSCREW, Hex Head, 1/2-13 x 1
27	1721474ASM	1	ARM, Brake
28	1721470SM	1	ROD, Brake
29	1722684SM	1	SPRING
30	1729277SM	1	SPRING
31	1960379SM	1	NUT, Hex Lock ESNA Light, 1/2-13, Thin
32	1726753SM	1	ARM & WELD, PINS ASSEMBLY, Control K71
33	1722460SM	5	PIN, Quick
34	1722648SM	1	BEARING, 1/2 x 9/16 x 11/32, Nylon
35	1960027SM	1	WASHER, 1/2
36	1721393SM	1	V-BELT
37	1722194SM	1	PULLEY & HUB ASSEMBLY, Transmission
38	1722517SM	1	NUT, Hex Flange, M12-1.75, Nylon Insert
39	1719233SM	1	FAN, 5 Blades, Nylon, 3-Holes
40	1933958SM	3	CAPSCREW, Hex Washer Head Taptite, 1/4-20 x 1-1/8
41	1721412ASM	1	BRACKET, Transmission
42	1931335SM	1	CARRIAGE BOLT, 5/16-18 x 1
43	1921973SM	1	CAPSCREW, Hex Head, 3/8-16 x 2-3/4
44	1716289SM	1	KNOB, 1 Top

## Footnotes

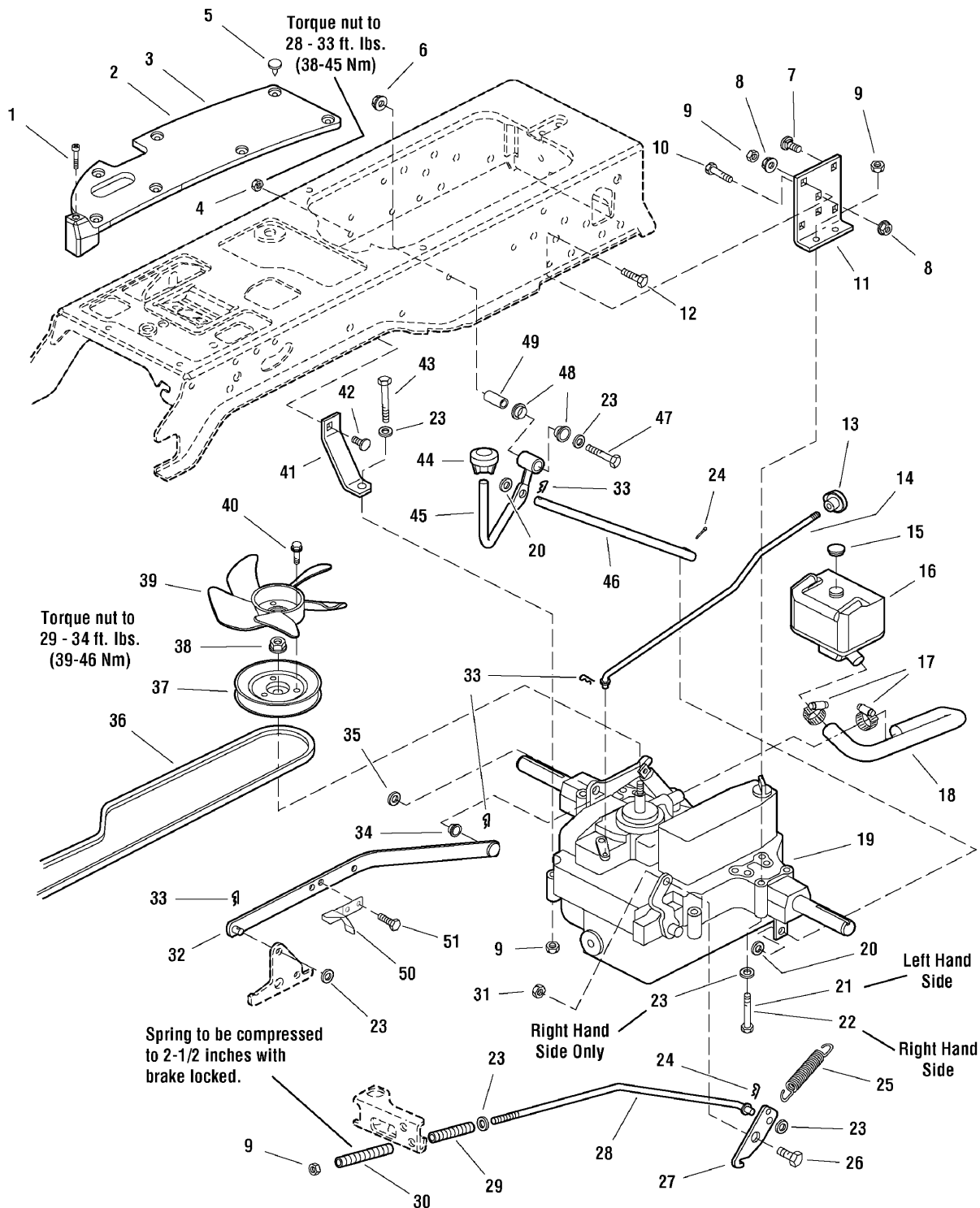
### The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Transmission Group

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

986601



The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

### ***Transmission Group***

REF NO	PART NO.	QTY.	DESCRIPTION
45	1721360SM	1	ROD & TUBE ASSEMBLY, Differential Lock, Pedal
46	1721367SM	1	ROD, Differential Lock, K71
47	1922130SM	1	CAPSCREW, Hex Head 3/8-16 x 2-1/4
48	1676148SM	2	BUSHING, 5/8 x 3/4 x 13/32, Powder Metal
49	1669105SM	1	SPACER, 1 1/2" Long Hardened
50	1727215ASM	1	ACTUATOR, Switch
51	1924856SM	2	CAPSCREW, Hex Head Taptite, 5/16-18 x 1/2

### **Footnotes**

---

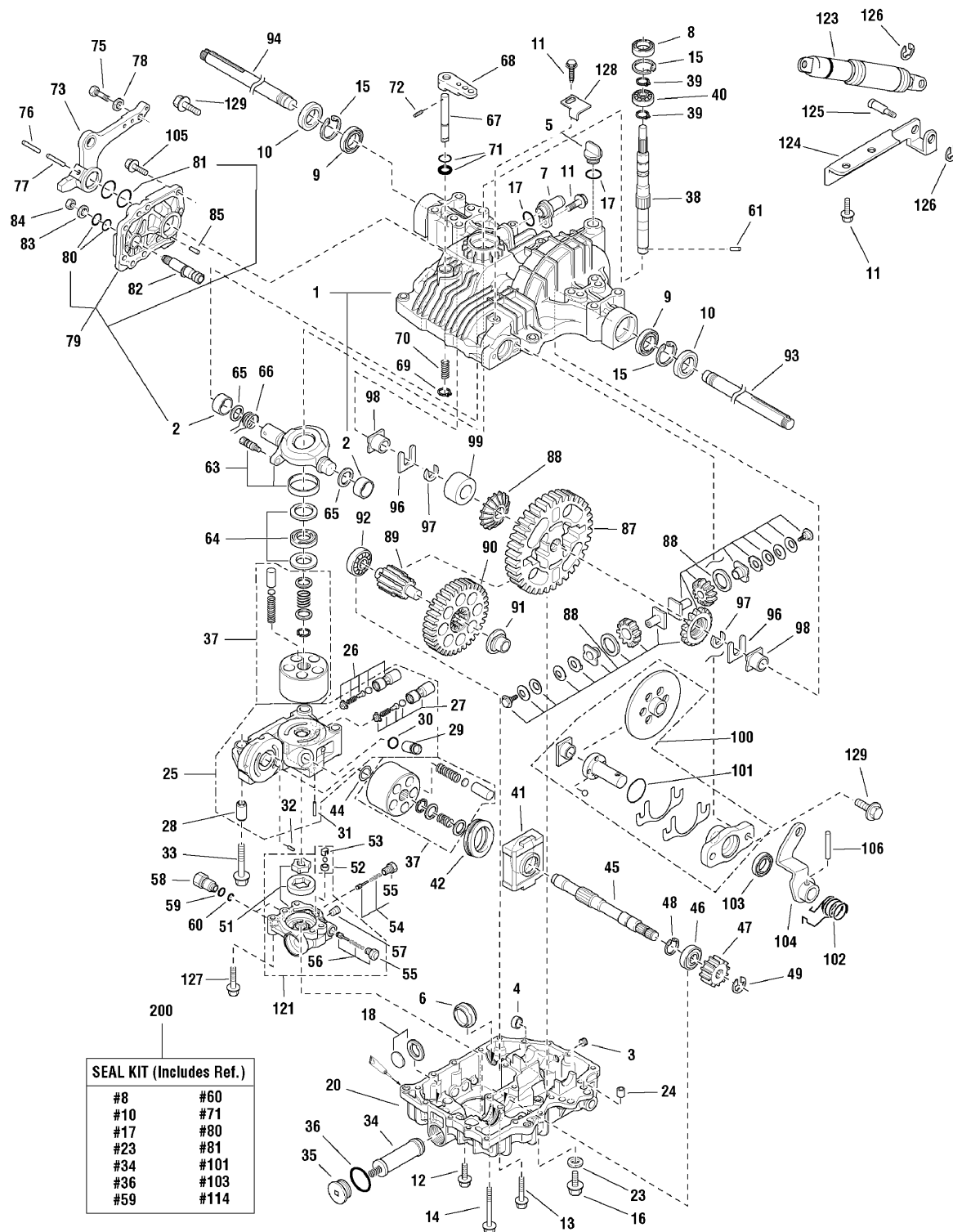
**The above parts group applies to the following Mfg. Nos.:**

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

# Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

1721404



The above parts group applies to the following Mfg. Nos.:

1695101 - 1825H  
1695148 - Prestige  
1695149 - 1827H  
1695150 - 2827H  
1695199 - Prestige



## **Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock**

REF NO	PART NO.	QTY.	DESCRIPTION
1	1723764SM	1	UPPER HOUSING COMPLETE
2	1720757SM	2	BEARING, 28 x 15
3	1720758SM	1	TAPER PLUG, 1/8
4	1720759SM	1	BORE PLUG, 17
5	1720760SM	1	CAP, Oil, 20
6	1720761SM	1	FILTER
7	1720762SM	1	FITTING
8	1720782SM	1	SEAL
9	1720783SM	2	BEARING
10	1720784SM	2	SEAL
11	1720785SM	2	SCREW, Tapping, 8 x 25
12	1707789SM	18	SCREW, Tapping, 8 x 30
13	1720786SM	1	SCREW, Tapping, 8 x 45
14	1718226SM	2	BOLT, 8 x 75
15	1720787SM	3	RING, 47
16	1720788SM	2	BOLT, 10 x 12
17	1707786SM	2	PACKING, P18
18	1718065SM	1	MAGNET COMPLETE
20	1723765SM	1	LOWER HOUSING COMPLETE
23	1720796SM	1	WASHER, Seal 10
24	1720797SM	2	PIPE, 13 x 11.3
25	1720798SM	1	CENTER CASE COMPLETE
26	1720799SM	1	VALVE, (A-1 SET)
27	1720800SM	2	VALVE, (A-2 SET)
28	1720801SM	2	KNOCK PIN, 15.5 x 30
29	1720802SM	1	PLUG, 16 x 25
30	1720803SM	1	PACKING
31	1720804SM	2	PIN, 8 x 14
32	1718070SM	1	PIN, 3 x 9.8
33	1720805SM	3	BOLT, 10 x 75
34	1719832SM	1	FILTER
35	1720807SM	1	CAP, (M40)
36	1720808SM	1	PACKING
37	1720809SM	2	CYLINDER BLOCK COMPLETE
38	1723782SM	1	PUMP SHAFT
39	1720811SM	2	RING, 17
40	1720812SM	1	BEARING, 6303
41	1720813SM	1	HOUSING
42	1720814SM	1	BEARING, 51207
44	1720817SM	1	WASHER, 18 x 31 x 1
45	1720818SM	1	SHAFT MOTOR
46	1720819SM	1	BEARING 6004 SH2 U
47	1720820SM	1	MOTOR GEAR
48	1720821SM	1	SNAP RING, 20

### **Footnotes**

**The above parts group applies to the following Mfg. Nos.:**

1695101 - 1825H

1695148 - Prestige

1695149 - 1827H

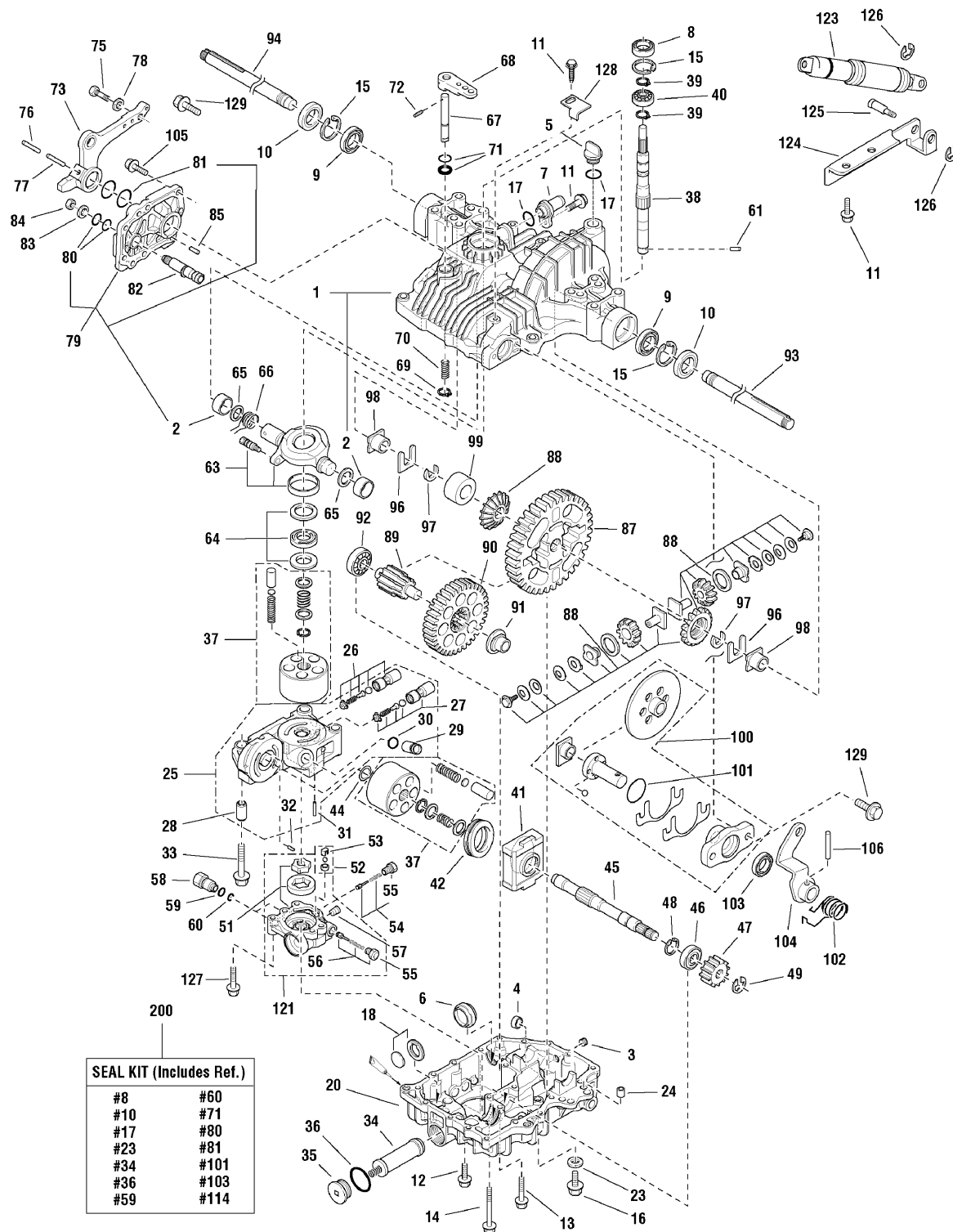
1695150 - 2827H

1695199 - Prestige

# Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

1721404



The above parts group applies to the following Mfg. Nos.:

1695101 - 1825H  
1695148 - Prestige  
1695149 - 1827H  
1695150 - 2827H  
1695199 - Prestige

**Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock**

REF NO	PART NO.	QTY.	DESCRIPTION
49	1718076SM	1	RING, E15
51	1723776SM	1	PUMP CASE COMPLETE
52	1720824SM	1	3RD CHECK COMPLETE
53	1720825SM	1	HOLDER, (SEAT)
54	1720826SM	1	VALVE, (IMP COMPLETE)
55	1720827SM	2	PLUG
56	1720828SM	1	VALVE, (CHARGE COMPLETE)
57	1708665SM	1	PLUG, PT 1/8
58	1720829SM	2	CONNECTOR
59	1723773SM	2	O-RING
60	1720831SM	2	PACKING, 6.1
61	1720832SM	1	PIN, 3.2 x 21
63	1723781SM	1	SWASH PLATE COMPLETE
64	1720835SM	1	BEARING COMPLETE
65	1720836SM	2	WASHER
66	1720837SM	1	SPRING (N/C)
67	1720838SM	1	SHAFT (BYPASS)
68	1720839SM	1	LEVER (BYPASS)
69	1718061SM	1	RING
70	1725730SM	1	SPRING
71	1708691SM	2	PACKING
72	1707839SM	1	PIN, 3.0A*20
73	1720840SM	1	CONTROL LEVER
75	1720841SM	1	BOLT
76	1720842SM	1	PIN, 6.0A x 50
77	1720843SM	1	PIN, 3.5A x 50
78	1720844SM	1	WASHER, 10
79	1723785SM	1	SIDE COVER SET
80	1707879SM	2	PACKING, P14
81	1720846SM	2	PACKING, P28
82	1720847SM	1	FULCRUM, (ECCENT)
83	1708689SM	1	WASHER
84	1708692SM	1	NUT 12
85	1720848SM	2	PIN, 8 x 16
87	1720850SM	1	FINAL GEAR
88	1723796SM	2	DIFFERENTIAL GEAR KIT
89	1720851SM	1	SHAFT, (F PINION)
90	1720852SM	1	REDUCTION GEAR
91	1720853SM	1	BUSHING, 15
92	1720854SM	1	BEARING, 6203SH2
93	1720855SM	1	AXLE SHAFT L
94	1720856SM	1	AXLE SHAFT R
96	1720858SM	2	THRUST WASHER
97	1720859SM	2	RING
98	1720860SM	2	BUSHING

**Footnotes**

**The above parts group applies to the following Mfg. Nos.:**

1695101 - 1825H

1695148 - Prestige

1695149 - 1827H

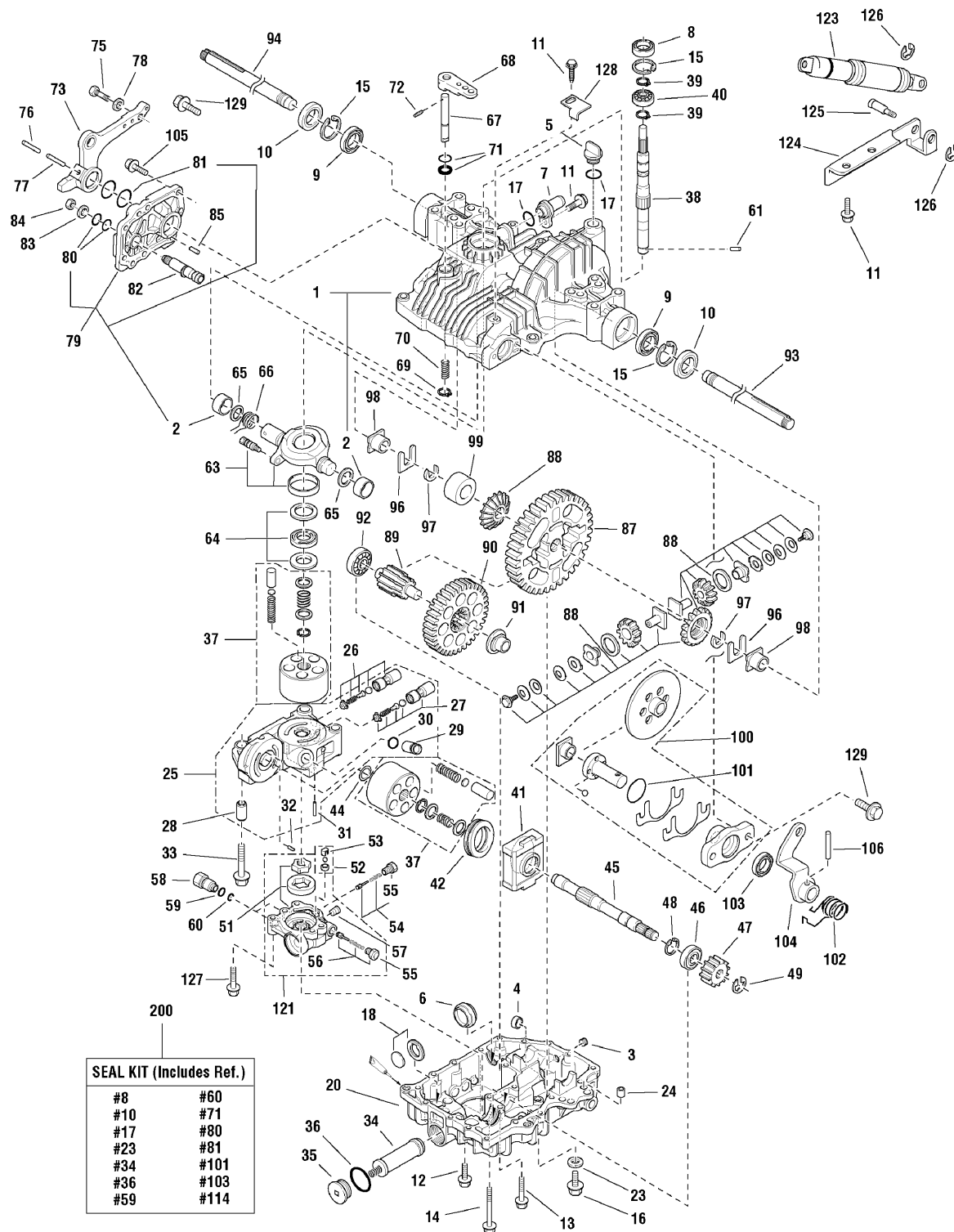
1695150 - 2827H

1695199 - Prestige

## Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock

1721404

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695101 - 1825H  
1695148 - Prestige  
1695149 - 1827H  
1695150 - 2827H  
1695199 - Prestige

**Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock**

REF NO	PART NO.	QTY.	DESCRIPTION
99	1720857SM	1	COLLAR, (Diff. Lock)
100	1720862SM	1	BRAKE KIT
101	1720863SM	1	PACKING, G35
102	1720864SM	1	SP, (RETURN)
103	1720865SM	1	SEAL, TC173007
104	1720866SM	1	ARM, (BRAKE)
105	1723769SM	1	BOLT, 8 x 35
106	1718100SM	1	PIN, 6.0A x 4.0
121	1720822SM	1	PUMP CASE S/A
123	1718039SM	1	SHOCK ABSORBER
127	1720833SM	3	BOLT, 8 x 45
128	1721188SM	1	STOPPER, Brake
129	1720867SM	2	BOLT, 8 x 25
200	1727539SM	1	K71H, E, J, L SEAL KIT

**Footnotes**

---

**The above parts group applies to the following Mfg. Nos.:**

1695101 - 1825H

1695148 - Prestige

1695149 - 1827H

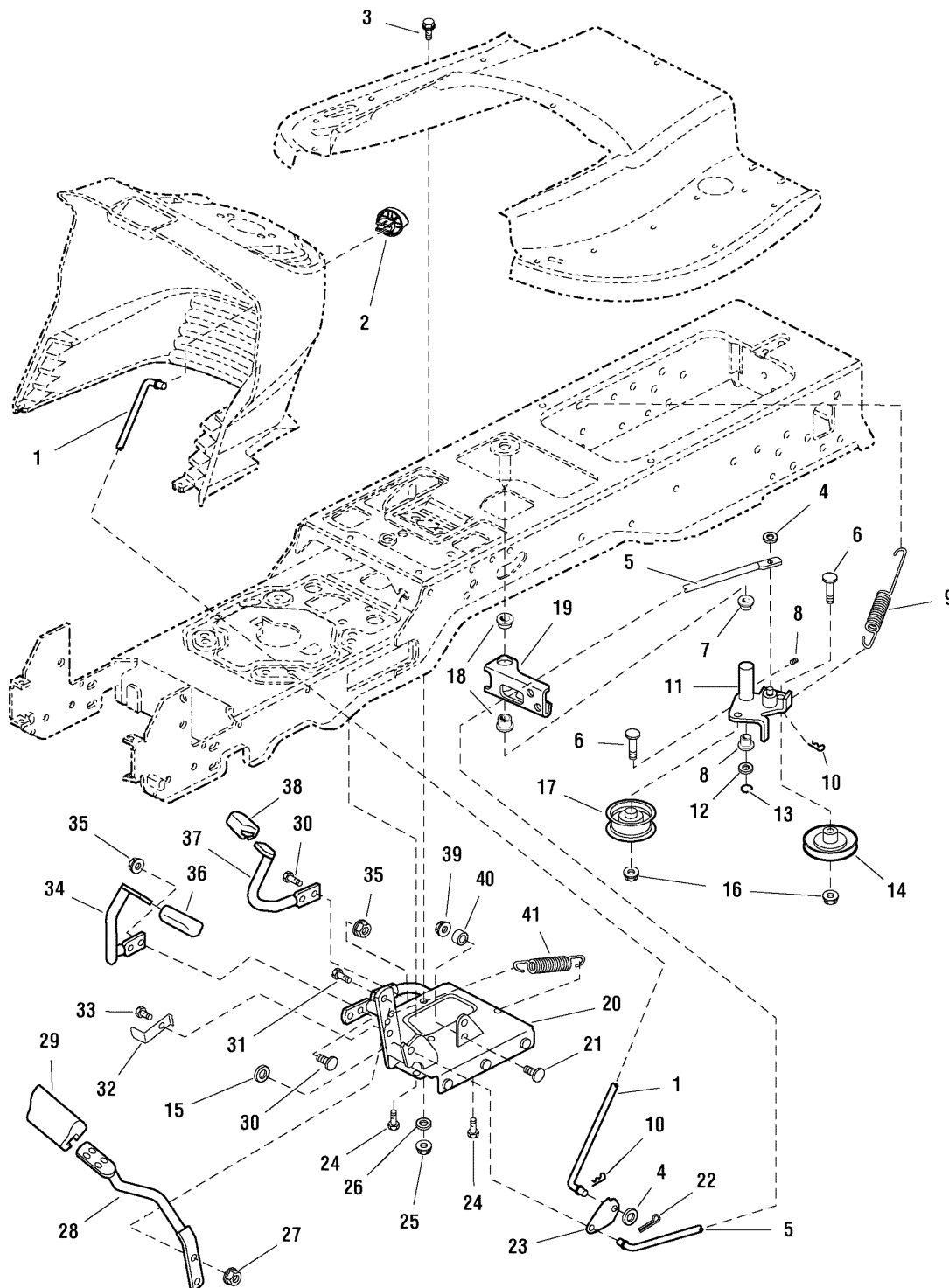
1695150 - 2827H

1695199 - Prestige

## Controls Group

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.

986599



### The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Controls Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1721353SM	1	ROD, Brake Lock
2	1721891SM	1	KNOB, Push On, Red Plastic "P"
3	1930591SM	1	CAPSCREW, Hex Flange Whiz Lock, 5/16-18 x 3/4
4	1919326SM	2	WASHER, 5/16, Black
5	1721476SM	1	ROD, Brake
6	1931353SM	2	CARRIAGE BOLT, 3/8-16 x 1 3/4
7	1663114SM	2	BUSHING, 5/8 x 3/4 x 3/4, Nylon
8	2821133SM	1	FITTING, Lube, 1/4
9	1725250SM	1	SPRING, Extension
10	1722460SM	3	PIN, Quick
11	1724917SM	1	ARM & HUB ASSEMBLY, Idler
12	1960020SM	1	WASHER, 5/8
13	1704420SM	1	RING, Clipping Extension
14	1721134SM	1	PULLEY, w/Bearing
15	1924940SM	1	WASHER, 3/8
16	1960687SM	2	NUT, Hex Flange ESNA, 3/8-16
17	1721133SM	1	PULLEY, Idler
18	1723237SM	2	BUSHING, 1 x 1-1/8 x 5/8, Nylon
19	1722513SM	1	ARM, Brake
20	1726763SM	1	PEDAL ASSEMBLY, Foot
21	1931320SM	1	CARRIAGE BOLT, 1/4-20 x 1-1/4
22	1918447SM	1	PIN, Cotter, Black
23	1721354ASM	1	LATCH, Brake
24	1664847SM	3	CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 3/4
25	1919438SM	1	NUT, Hex Lock ESNA Light, 5/16-18
26	1919381SM	1	WASHER, 5/16, Black
27	1927557SM	2	NUT, Hex Flange Whiz Lock Large, 5/16-18
28	1722535ASM	1	PEDAL, Brake
29	1721577SM	1	PAD, Brake Pedal
30	1931334SM	4	CARRIAGE BOLT, 5/16-18 x 7/8
31	1921333SM	2	CAPSCREW, 5/16-18 x 1
32	1722083ASM	1	ACTUATOR, Switch 2.53" Long
33	1923683SM	1	CAPSCREW, Hex Washer Head Taptite, 3/8-16 x 3/4
34	1722070ASM	1	PEDAL, Forward
35	1960636SM	4	NUT, Hex KEPS, 5/16-18
36	1721675SM	1	PAD, Foot Pedal Forward
37	1722071ASM	1	PEDAL, Reverse
38	1721674SM	1	PAD, Foot Pedal Reverse
39	1920397SM	1	NUT, Hex Lock ESNA Light, 1/4-20
40	1686612SM	1	CAM, Roller
41	1721995SM	1	SPRING, Extension

## Footnotes

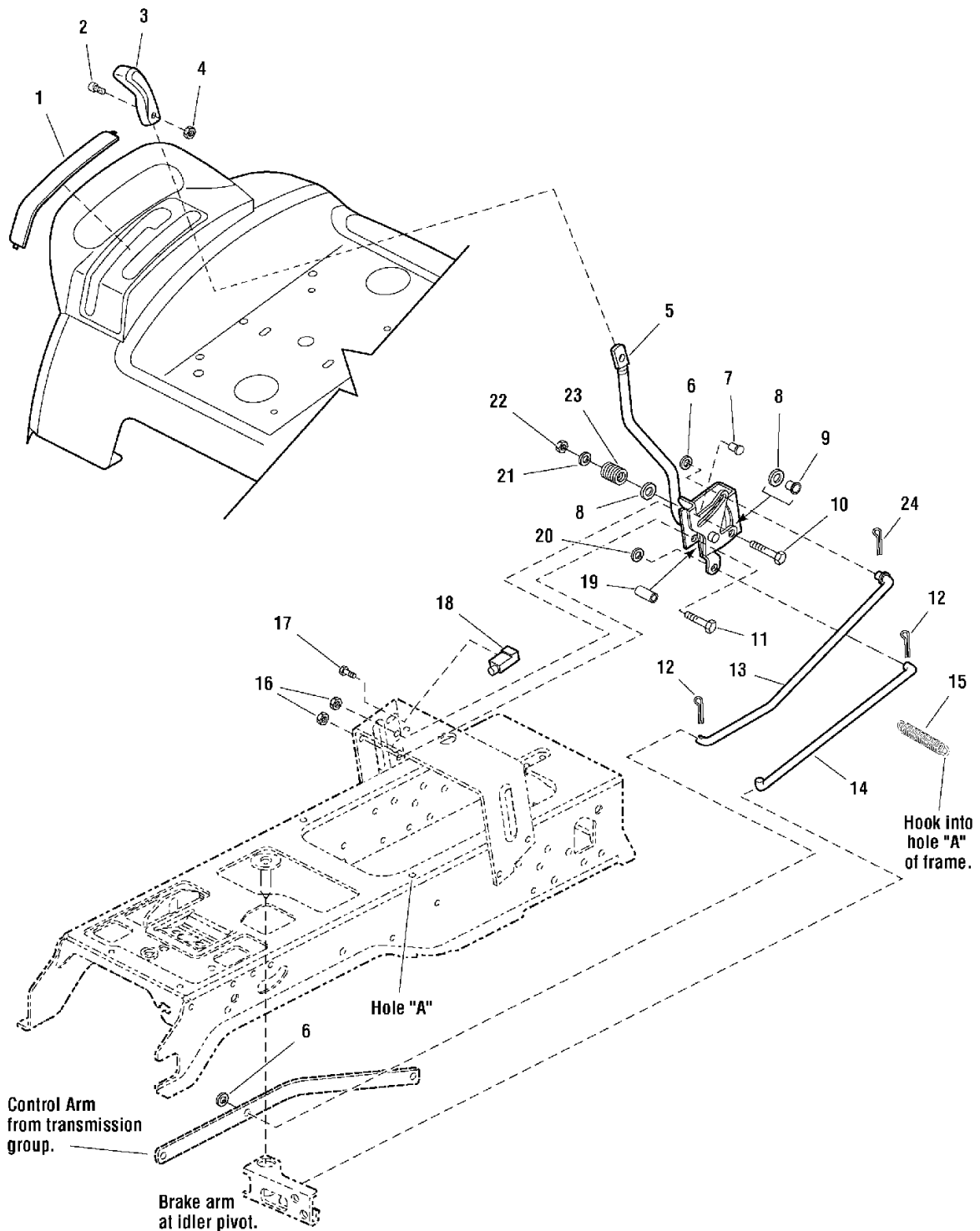
### The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Cruise Control Group

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

985883



The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	



## Cruise Control Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1722314SM	1	COVER, w/Cruise Icon
2	1960666SM	1	SCREW, Torque Head Plus Socket Head, 1/4-20 x 7/8
3	1722303SM	1	KNOB, Cruise
4	1920397SM	1	NUT, Hex Lock ESNA Light, 1/4-20
5	1722003SM	1	LEVER & BRACKET ASSEMBLY, Cruise
6	1960103SM	2	WASHER, 3/8, Black
7	1931333SM	1	CARRIAGE BOLT, 5/16-18 x 3/4
8	1924361SM	2	WASHER, 1/2
9	1709043SM	1	SPACER, w/Flange, 11/32 x 15/32 x 3/4
10	1931342SM	1	CARRIAGE BOLT, 5/16-18 x 2-3/4
11	1960273SM	1	CARRIAGE BOLT, 5/16-18 x 2-1/4
12	1722460SM	2	PIN, Quick
13	1722117SM	1	ROD, Cruise
14	1733719SM	1	ROD, Return
15	2159106SM	1	SPRING, Cruise Return to Frame
16	1960636SM	2	NUT, Hex KEPS, 5/16-18
17	1960001SM	2	CAPSCREW, Hex Washer Head Plastite, 10-14 x 5/8
18	1717050SM	1	SWITCH, Push, Neutral Start, Gray
19	1722080SM	1	SPACER, 11/32 x 5/8 x 1-13/32
20	1919326SM	1	WASHER, 5/16, Black
21	1919381SM	1	WASHER, 5/16, Black
22	1919438SM	1	NUT, Hex Lock ESNA Light, 5/16-18
23	1677746SM	1	SPRING, Compression
24	1918447SM	1	PIN, Cotter

## Footnotes

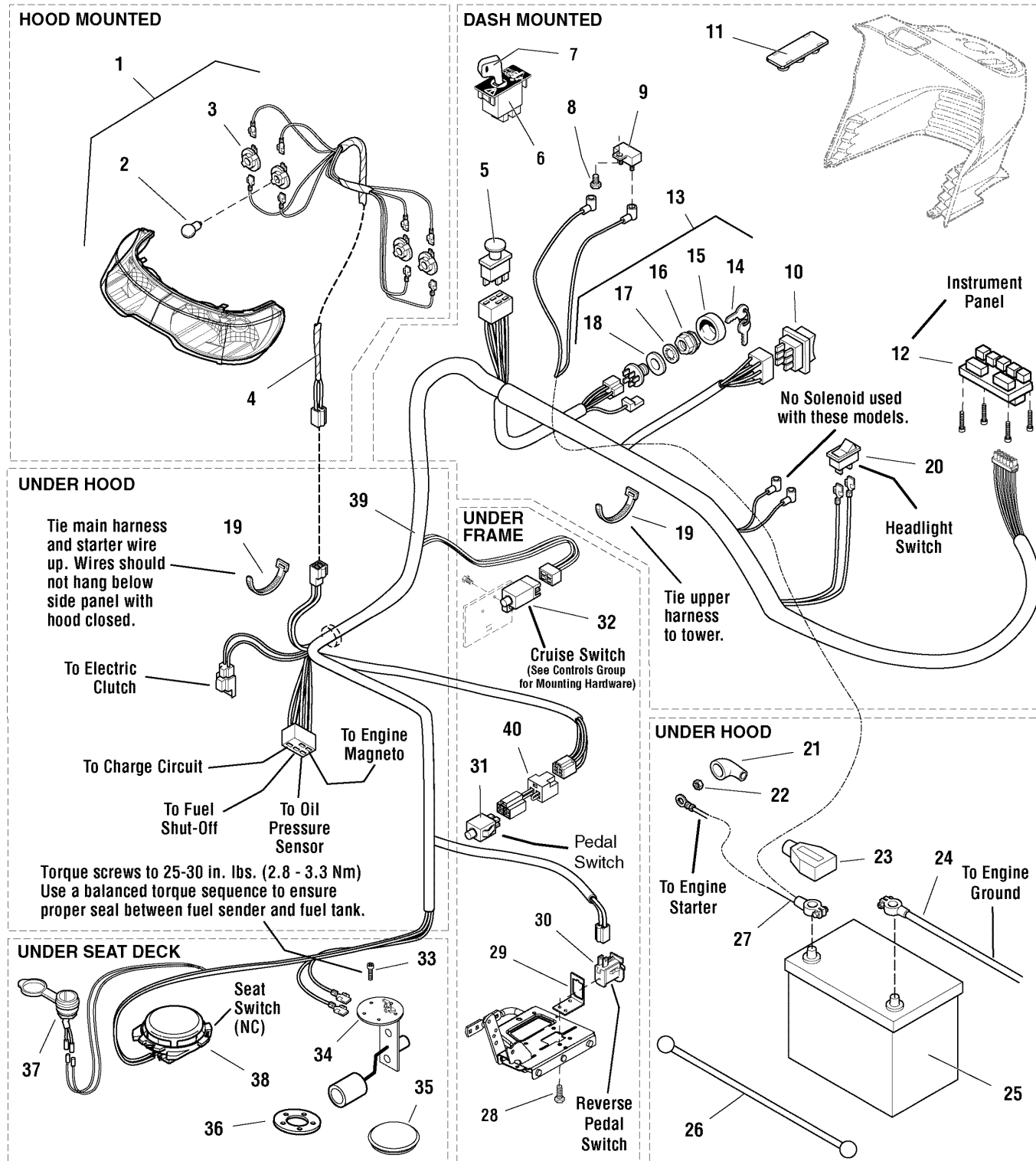
### The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Electrical Group

986606

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Electrical Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1721810SM	1	HEADLIGHT ASSEMBLY, 4 Bulb (Includes Ref. Nos. 2 & 3)
2	1677371SM	4	BULB, Headlight, 12.8V
3	1723451SM	4	SOCKET ASSEMBLY, Headlight, Sealed
4	1722669SM	1	HARNESS, Headlight
5	1722887SM	1	SWITCH, PTO Push
6	1726556SM	1	SWITCH, Reverse Mow Option Module w/Key
7	1726557SM	1	KEY, No Mow Module
8	1925003SM	2	SCREW, Hex Washer Head Taptite 1/4-20 x 1/2
9	1665238SM	1	BREAKER, Circuit
10	1716329SM	1	SWITCH, Electric Lift Rocky (Used only on Electric HOC Models)
11	1722611SM	1	PLUG, Hole
12	1725074SM	1	PANEL, Instrument w/Fuel Gage
13	1686734SM	1	SWITCH ASSEMBLY, Ignition
14	1717163SM	1	KEY, Ignition
15	1717550SM	1	COVER, Switch
16	1717549SM	1	NUT, Hex Flange 5/8-32 Ignition Switch Die Cast
17	1960547SM	1	LOCKWASHER, Internal Tooth 5/8
18	2101025SM	1	WASHER, 5/8
19	1701011SM	5	TIE, Self Locking
20	1716951SM	1	SWITCH, Headlight
21	1724588SM	1	COVER, Terminal Red
22	2860433SM	1	NUT, Hex Flange
23	1713534SM	1	INSULATOR, Battery
24	1716333SM	1	CABLE
25	1686714SM	1	BATTERY, 12 Volt, 6 Cell, 500 Amps CCA
26	1722009SM	1	STRAP
27	1717001SM	1	CABLE
28	1929000SM	1	SCREW, Hex Washer Head Taptite, 1/4-20 x 3/8
29	1726810ASM	1	BRACKET, Switch Mounting
30	1732004SM	1	SWITCH, Push Button, Reverse Pedal
31	1732006SM	1	SWITCH, Push Button, Foot Pedal
32	1717050SM	1	SWITCH, Cruise Control
33	2860665SM	5	SCREW, Pan Head Torx #10-32 x 1/2
34	1686921SM	1	SENDER, Fuel Tank
35	1722309SM	1	PLUG, Hole
36	1685303SM	1	GASKET
37	1725302SM	1	POWER OUTLET, 12 Volt
38	1718981SM	1	SWITCH, Operator Present, Seat
39	1730192SM	1	HARNESS, Wiring w/12 Volt
39	1733220SM	1	HARNESS, Wiring w/12 Volt & Electric HOC
40	1734025SM	1	WIRING ASSEMBLY, All Conditions Shutdown (CE/Export)

## Footnotes

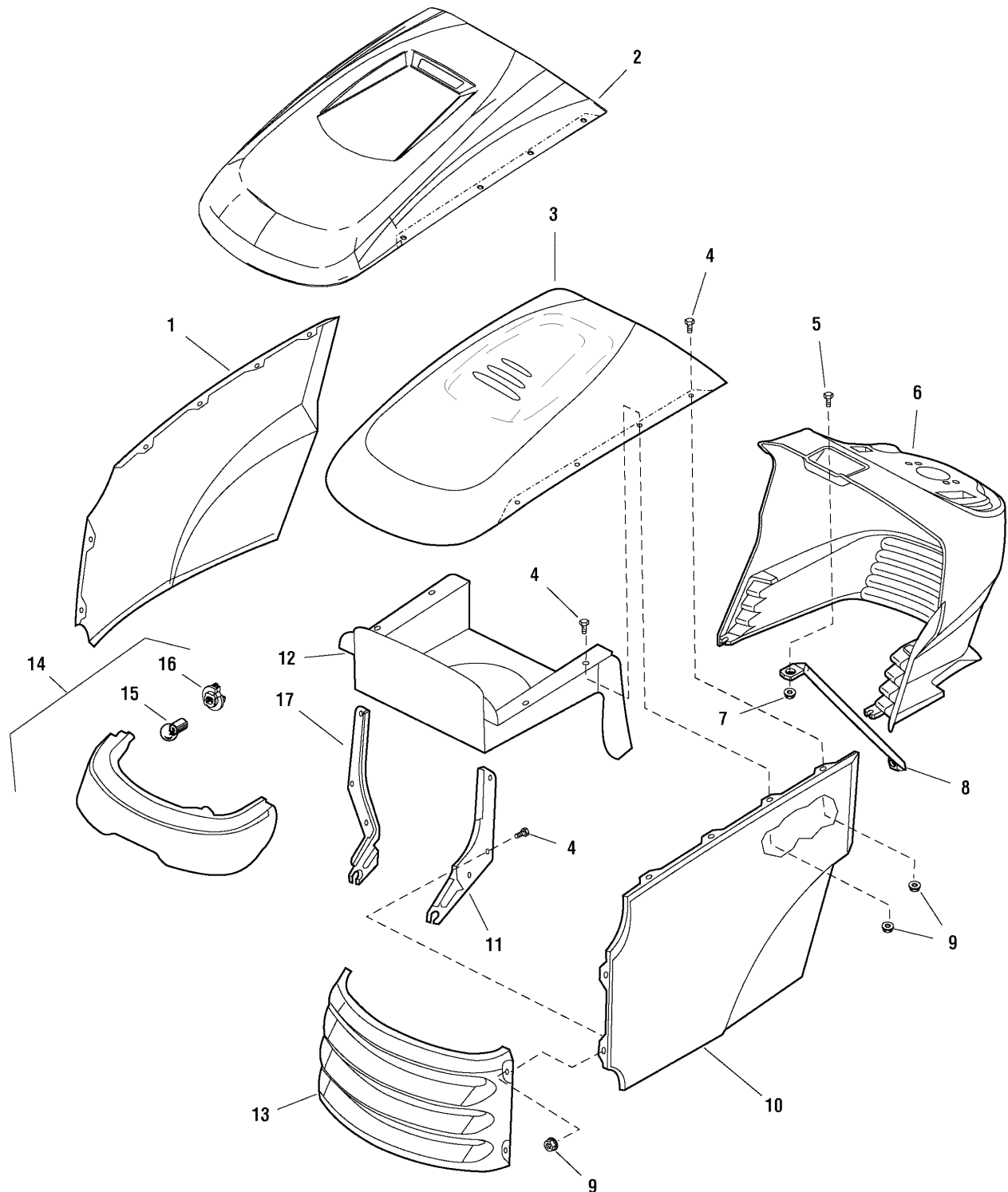
### The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Hood, Grille & Dash Group

986608

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.



### The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## ***Hood, Grille & Dash Group***

REF NO	PART NO.	QTY.	DESCRIPTION
1	1721804CSM	1	PANEL, RH Side
1	1721804DSM	1	PANEL, RH Side, Red
2	1728031DSM	1	HOOD, with Scoop, Red
3	1722110CSM	1	HOOD, with Louvers
4	1960295SM	12	CAPSCREW, Hex Head Flange Lock, 1/4-20 x 5/8
5	1960392SM	1	SCREW, Phillips Head, #10-24 x 1/2
6	1687054SM	1	DASHBOARD, RMO, Black
6	1687055SM	1	DASHBOARD, RMO with Hydra Lift Slot, Black
7	1933896SM	1	NUT, Hex Nylock, #10-24
8	1723123SM	1	ROD, Dash Support
9	1930641SM	12	NUT, Hex Flange Lock, 1/4-20
10	1721803CSM	1	PANEL, LH Side
10	1721803DSM	1	PANEL, LH Side, Red
11	1721808ASM	1	HINGE, LH
12	1733457ASM	1	DUCT, Air Inlet
13	1721802CSM	1	GRILLE
13	1721802DSM	1	GRILLE, Red
14	1721810SM	1	HEADLIGHT ASSEMBLY (Includes Ref. Nos. 15 & 16)
15	1677371SM	4	BULB, Headligh
16	1723451SM	4	SOCKET, Headlight
17	1721809ASM	1	HINGE, RH

## **Footnotes**

---

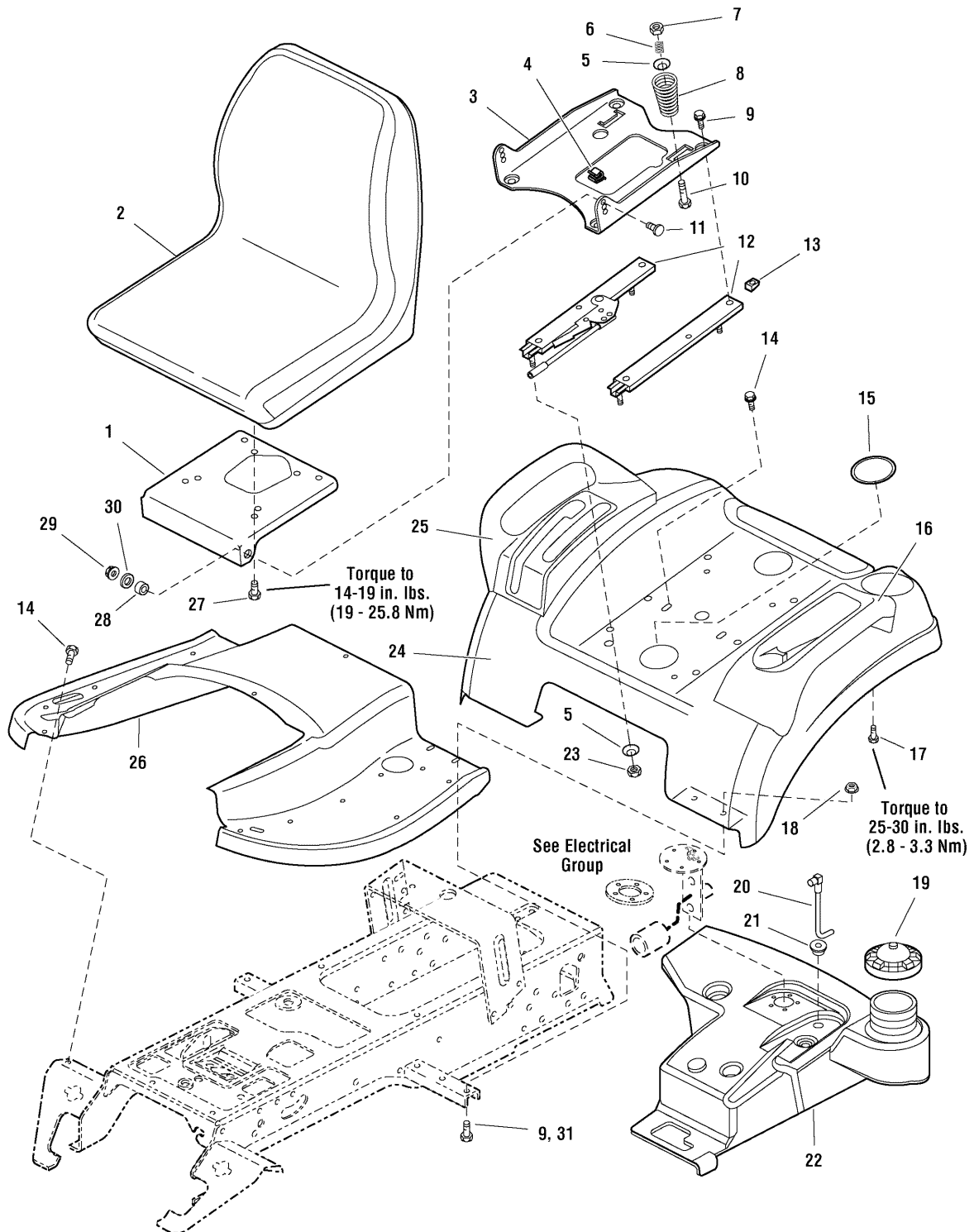
### **The above parts group applies to the following Mfg. Nos.:**

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Seat & Seat Deck Group

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

985909



The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Seat & Seat Deck Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1722129ASM	1	BRACKET, 1-5/8 x 1-3/4
2	1687199SM	1	SEAT, 18" Back
3	1722128ASM	1	SUPPORT, Seat
4	2172434SM	1	CLIP, Wire
5	1709256SM	2	WASHER, Spring, 5/16 x 1-1/4
6	1714263SM	2	SPRING, Compression
7	1919438SM	10	NUT, Hex Lock, ESNA Light, 5/16-18
8	1717051SM	2	SPRING, Compression
9	1930591SM	8	CAPSCREW, Hex Flange Whiz Lock, 5/16-18 x 3/4
10	1931339SM	2	CARRIAGE BOLT, 5/16-18 x 2
11	1931350SM	2	CARRIAGE BOLT, 3/8-16 x 1
12	1722356SM	1	SLIDE, Seat
13	1935255SM	4	NUT, Speed, 5/16-18, Lug Type
14	1930601SM	4	CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 5/8
15	1722309SM	2	PLUG, Plastic
16	1729711SM	1	POD, with Cup Holder, LH
17	2860664SM	8	CAPSCREW, Hex Washer Head, 1/4-20 x 5/8
18	1931277SM	4	NUT, Hex Flange Whiz Lock, 5/16-18
19	1715917SM	1	CAP, Gas
20	1722340SM	1	TUBE & ELBOW ASSEMBLY
21	1654930SM	1	BUSHING, 3/8 x 9/16 x 5/8, Rubber
22	1722432SM	1	TANK, Fuel
23	1960636SM	8	NUT, Hex KEPS, 5/16-18
24	1722106CSM	1	DECK, Seat, Orange
24	1722106DSM	1	DECK, Seat, Red
25	1722108SM	1	POD, RH with 2 Slots
26	1722105CSM	1	TUNNEL, Orange
26	1722105DSM	1	TUNNEL, Red
27	1960667SM	4	SCREW, Hex Flange Whiz Lock, 5/16-18 x 1
28	1663752SM	2	SPACER, 25/64 x 5/8 x 3/16, Hardened
29	1930645SM	2	NUT, Hex Flange Two-Way Lock, 3/8-16
30	1924940SM	2	WASHER, 3/8
31	1930595SM	4	SCREW, Taptite 5/16-18 x 1-1/4

## Footnotes

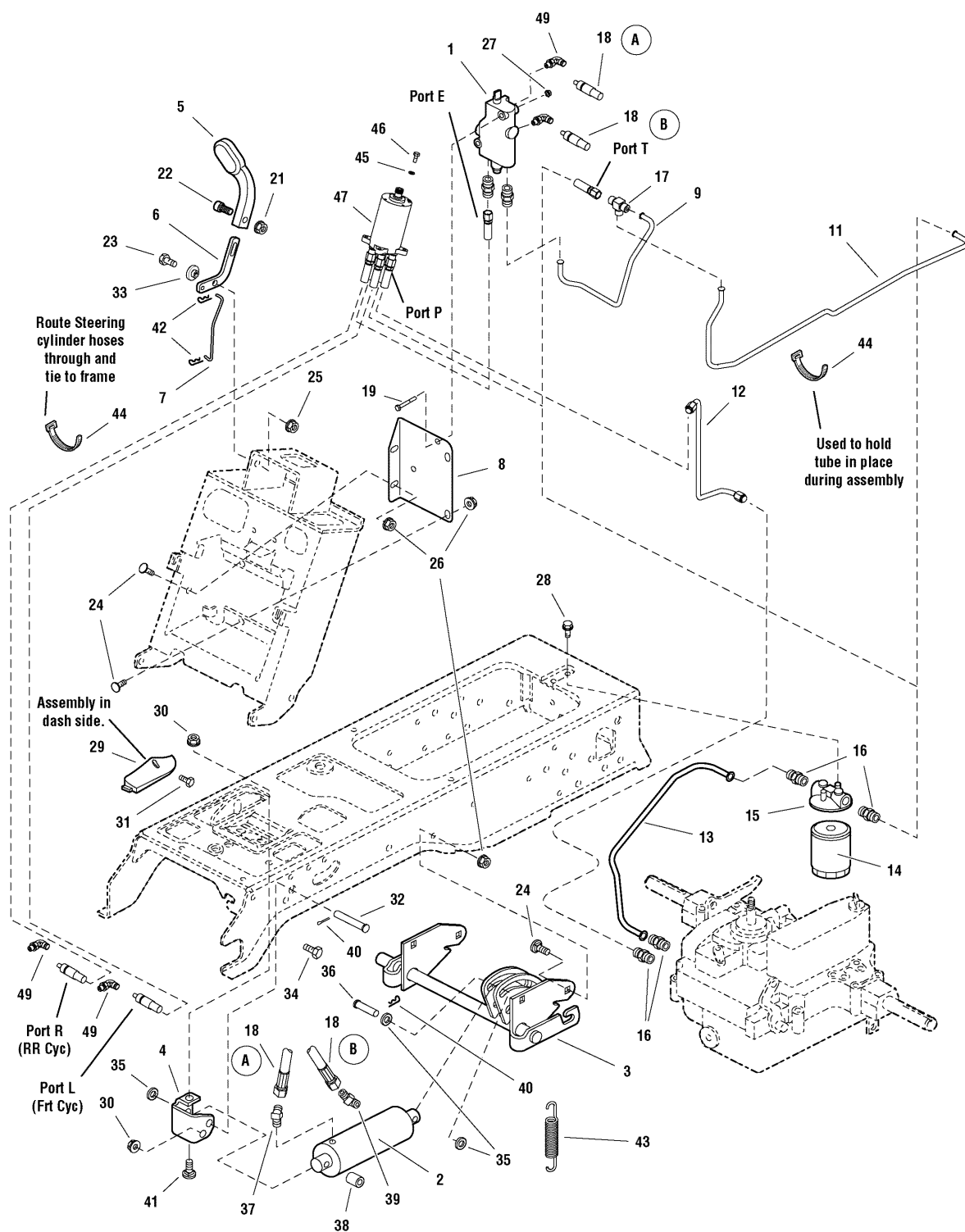
### The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Lift Group - Hydraulic Lift with Power Steering

987427

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	



## Lift Group - Hydraulic Lift with Power Steering

REF NO	PART NO.	QTY.	DESCRIPTION
1	1717558SM	1	VALVE, Control
2	1722266SM	1	CYLINDER, Hydraulic
3	1727436ASM	1	SHAFT ASSEMBLY, Lift
4	1722113ASM	1	SUPPORT, Cylinder
5	1722146SM	1	HANDLE, Lift
6	1721901SM	1	LEVER, Hydraulic
7	1727557SM	1	ROD, Curved Link
8	1721904ASM	1	SUPPORT, Control
9	1722135SM	1	TUBE, Hydraulic
11	1722138SM	1	TUBE, Hydraulic
12	1733727SM	1	TUBE, Hydraulic 3 Bends
13	1733427SM	1	TUBE, Hydraulic (Used only on 4WD Hydro Lift units)
13	1722297SM	1	TUBE, Hydraulic
14	1719168SM	1	FILTER, Oil
15	1719169SM	1	BASE, Oil Filter
16	1722123SM	4	FITTING, Straight
17	1733211SM	1	FITTING, Tee, 3 Ports / Hydraulic Hose
18	1733216SM	2	HOSE ASSEMBLY, Hydraulic
19	1921963SM	2	CAPSCREW, Hex Head, 1/4-20 x 2 G5
21	1920397SM	1	NUT, Hex Lock ESNA Light 1/4-20
22	1960666SM	1	SCREW, Torx Plus Socket Head 1/4-20 x 7/8
23	1921333SM	1	CAPSCREW, Hex Head 5/16-18 x 1 G5
24	1931333SM	8	CARRIAGE BOLT, 5/16-18 x 3/4 G5
25	1919438SM	1	NUT, Hex Lock ESNA Light 5/16-18
26	1960636SM	8	NUT, Hex KEPS 5/16-18
27	2828372SM	2	NUT, Hex KEPS 1/4-20
28	1931646SM	2	SCREW, Hex Whiz Lock Flange, 1/4-20 x 1/2
29	1722285SM	1	COVER, Dash ABS (SEE NARRATIVE)
30	1960637SM	2	NUT, Hex KEPS 3/8-16
31	1722607SM	1	SCREW, Pan Head Torque, #8-16 x 1/2, Plastite
32	1722147SM	1	PIN, Clevis
33	1723244SM	1	SPACER, Hydraulic Lift Pivot
34	1921210SM	1	CAPSCREW, Hex Head 3/8-16 x 1 G5
35	1960027SM	3	WASHER, 1/2
36	1722819SM	1	PIN, Flat Head Drilled
37	1722122SM	1	FITTING, Elbow 1/2
38	1722148SM	1	SPACER
39	1722141SM	1	FITTING, Elbow 1/2
40	1960033SM	2	CLIP, Hair Pin
41	1931350SM	1	CARRIAGE BOLT, 3/8-16 x 1 G5
42	1923360SM	2	PIN, Cotter 5/8 x 3/4
43	2156302SM	1	SPRING, Extension
44	1701011SM	2	TIE, Self Locking

## Footnotes

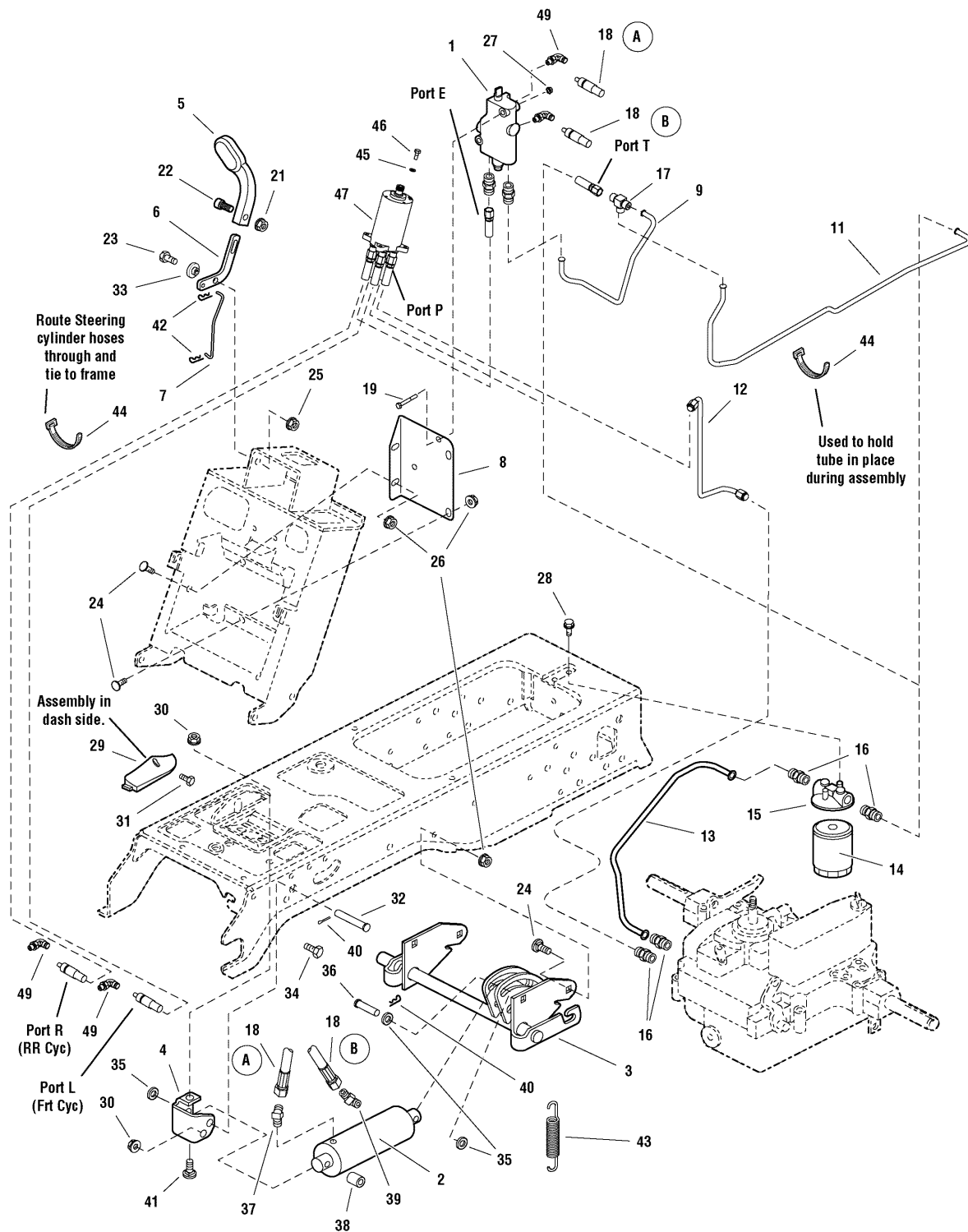
### The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Lift Group - Hydraulic Lift with Power Steering

987427

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

### ***Lift Group - Hydraulic Lift with Power Steering***

REF NO	PART NO.	QTY.	DESCRIPTION
45	1916964SM	4	LOCKWASHER, Spring 1/4
46	2860444SM	4	CAPSCREW, Hex Head
47	1733506SM	1	POWER STEERING UNIT, w/Hoses
47	1734134SM	1	POWER STEERING UNIT, w/Hoses (Used only on 4WD Hydro Lift units)
49	1733230SM	4	FITTING, Hose Elbow Perma Push 9/16-18

### **Footnotes**

---

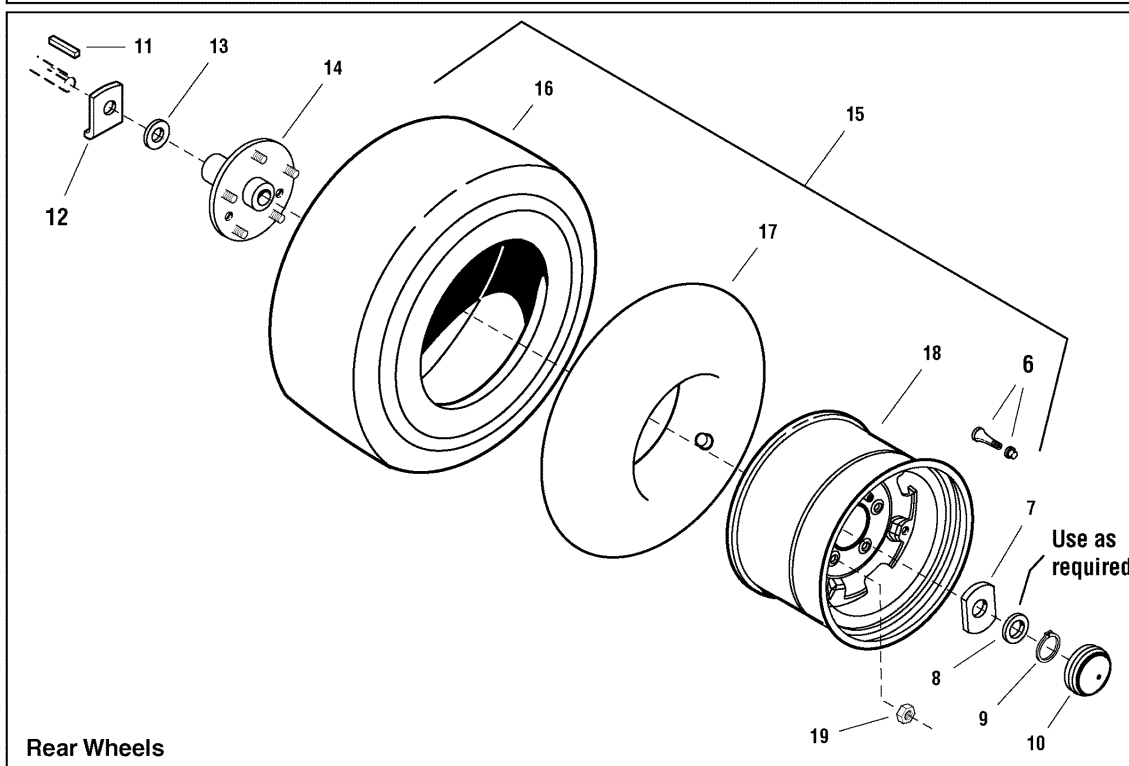
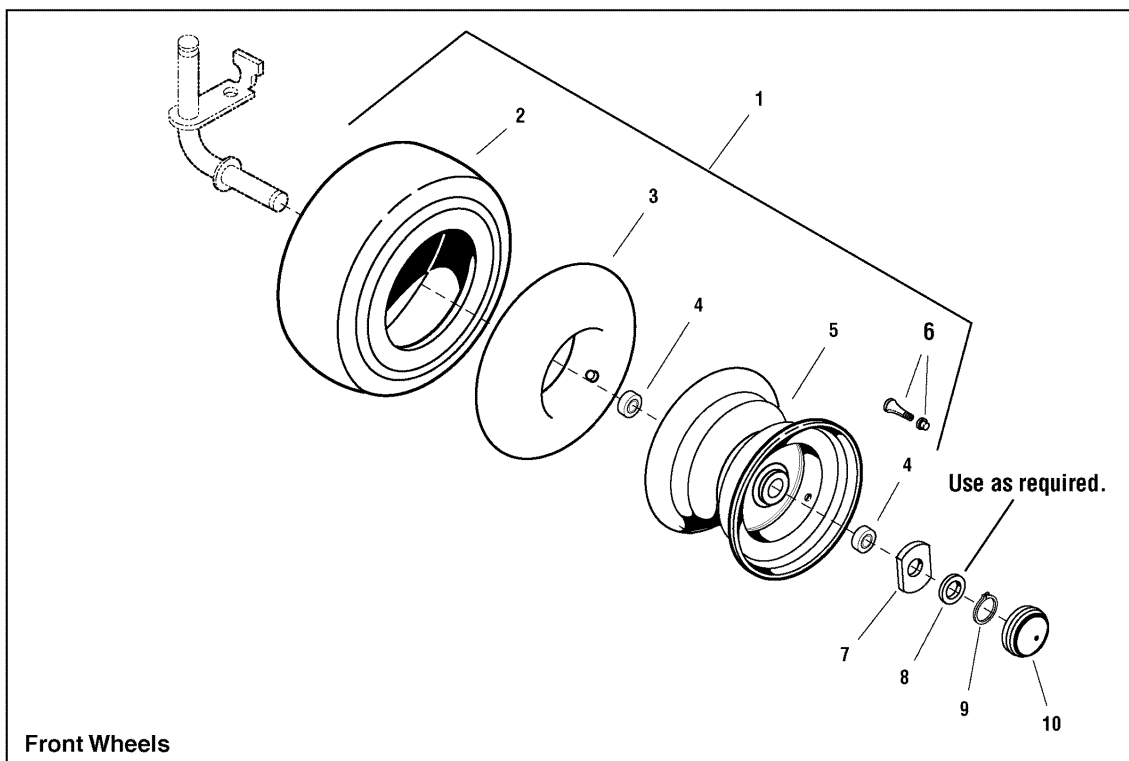
**The above parts group applies to the following Mfg. Nos.:**

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Wheels & Tires Group

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.

W987475



### The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## ***Wheels & Tires Group***

<b>REF NO</b>	<b>PART NO.</b>	<b>QTY.</b>	<b>DESCRIPTION</b>
1	1722305SM	2	WHEEL & TIRE ASSEMBLY (Includes Ref. Nos. 2, 3, 4, 5 & 6)
2	1722833SM	2	TIRE, 16 x 6-1/2
3	2164247SM	2	TUBE, Tire
4	1717056SM	4	BEARING, Ball 25M
5	1722834SM	2	WHEEL, w/Bearings
6	2172353SM	2	VALVE STEM & CAP
7	1722726SM	4	WASHER, Special
8	1919394SM	6	WASHER, 1.00
9	2832577SM	4	RING, Retaining Extension
10	1722676SM	4	CAP, Hub
11	2105337SM	2	KEY, Hi-Pro, 1/4 x 2
12	1719172ASM	2	WASHER, Axle Seal
13	2860200SM	2	WASHER, 1.00
14	1724127ASM	2	PLATE & HUB WELDMENT
15	1726489SM	2	WHEEL & TIRE ASSEMBLY (Includes Re. Nos. 6, 16, 17, 18 & 19)
16	1727146SM	2	TIRE, 24 x 12 - 12 Super Turf
17	2157638SM	2	TUBE, Tire 23 x 10-1/2 - 12
18	1726490SM	2	WHEEL, 8-1/2 Wide 12 Diameter
19	2177725SM	10	NUT, Hex 7/16-20 For Wheel Bolt
-	1663805SM	10	BOLT, Wheel 7/16-20 x 1 Knurled

## **Footnotes**

---

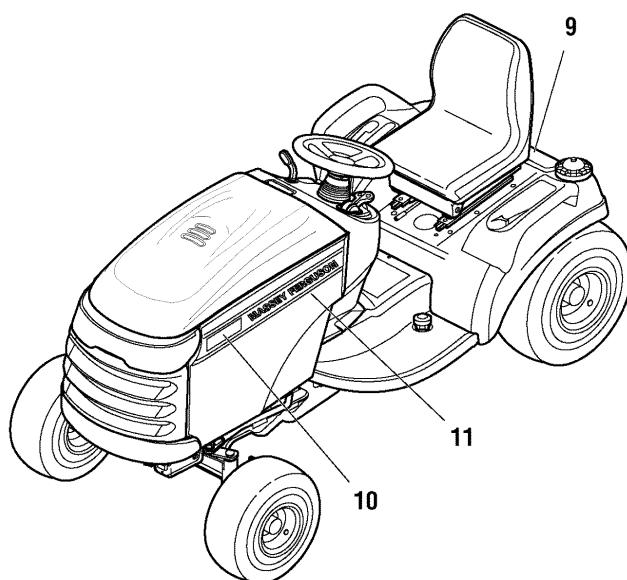
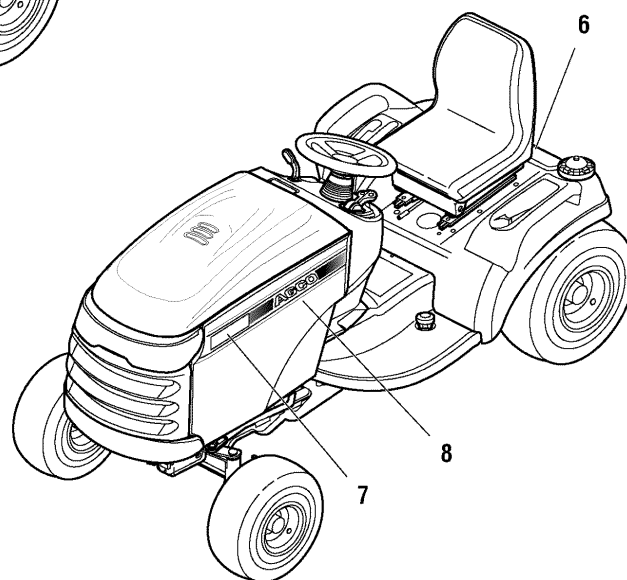
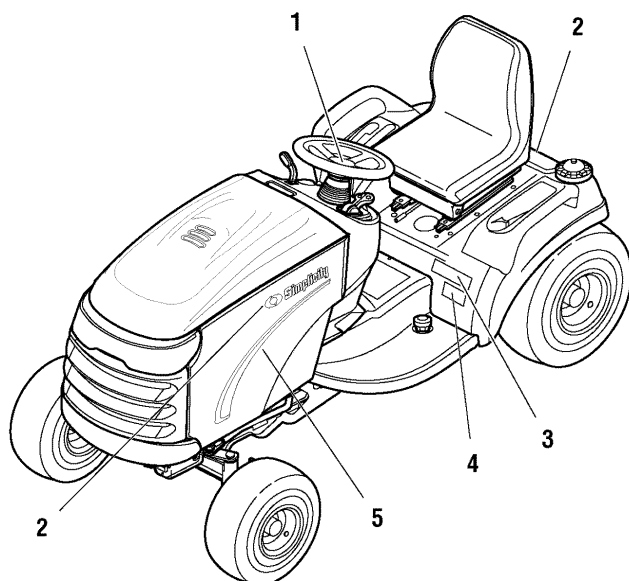
### **The above parts group applies to the following Mfg. Nos.:**

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Decals Group - Brand & Model

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

B987475



### The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

**Decals Group - Brand & Model**

REF NO	PART NO.	QTY.	DESCRIPTION
1	1731418SM	1	DECAL, SMI Steering Wheel Icon Orange
2	1722551SM	3	DECAL, Simplicity Silver & Blue w/Icon
3	1722821SM	1	DECAL, Prestige, Silver & Blue
4	1722783SM	1	DECAL, 25HP Silver on Clear
4	1733190SM	1	DECAL, 27HP Silver on Clear
5	1722773SM	1	DECAL, Hood Stripe R.H. SMI Blue & Silver
5	1722774SM	1	DECAL, Hood Stripe L.H. SMI Blue & Silver
6	1708926SM	1	DECAL, AGCO, Logo
7	1733287SM	2	DECAL, 1825, AGCO White/Clear
7	1733288SM	2	DECAL, 1827, AGCO White/Clear
8	1722817SM	1	DECAL, Hood Stripe L.H. AGCO
8	1722818SM	1	DECAL, Hood Stripe R.H. AGCO
9	1714363SM	1	DECAL, Massey Ferguson Logo
10	1733290SM	2	DECAL, 2825, Massey
10	1733291SM	2	DECAL, 2827, Massey
11	1727783SM	1	DECAL, Hood Stripe L.H. Massey
11	1727784SM	1	DECAL, Hood Stripe R.H. Massey

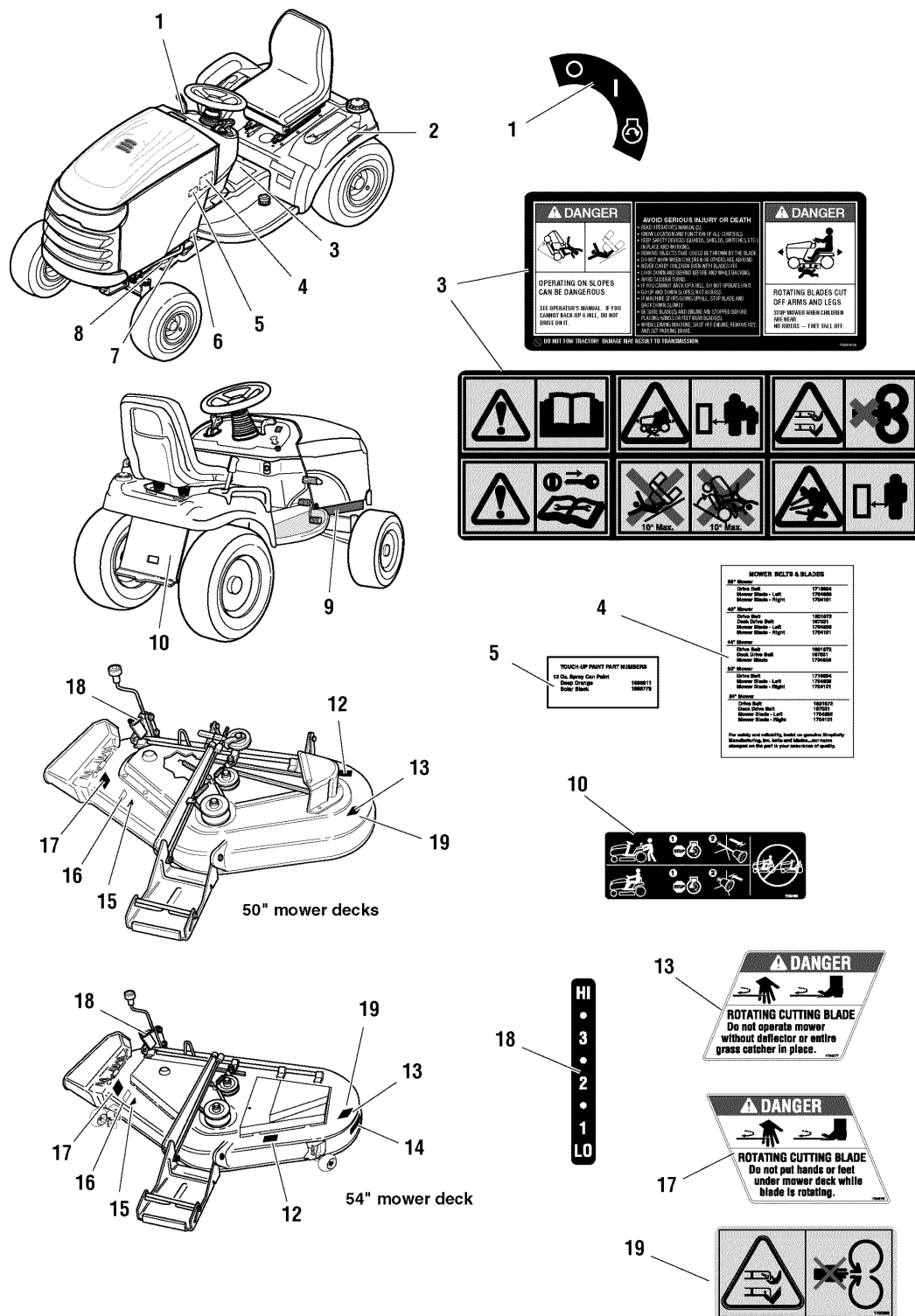
**Footnotes****The above parts group applies to the following Mfg. Nos.:**

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## Decals Group - Safety & Common

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

C987475



The above parts group applies to the following Mfg. Nos.:

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	



### ***Decals Group - Safety & Common***

<b>REF NO</b>	<b>PART NO.</b>	<b>QTY.</b>	<b>DESCRIPTION</b>
1	1722806SM	1	DECAL, Ignition Switch Symbols
2	1718025SM	1	DECAL, Automatic Controlled Traction
3	1726923SM	1	DECAL, Tunnel Cover Danger Slopes, Blades
3	1723175SM	1	DECAL, Tunnel Icons (CE/Export Only)
4	1727014SM	1	DECAL, Drive Belts, Mower Blades
5	1720454SM	1	DECAL, Touch Up Paint
6	1723296SM	2	STICKER, Protection
7	*	1	DECAL, I.D. Plate
8	*	1	LABEL, Decibel, Power Mass (CE/Export Only)
9	*	1	DECAL, Patent
10	1723160SM	1	DECAL, Transmission Release Valve
12	*	1	DECAL, I.D. Plate
13	1704277SM	1	DECAL, Danger Do Not Operate w/o Deflector
14	1722771SM	1	DECAL, Free Floating Mower (Used only on 44" & 54" deck)
15	*	1	DECAL, OPEI Certified
16	1722789SM	1	DECAL, 44" Silver on Black w/Stripe
16	1722790SM	1	DECAL, 50" Silver on Black w/Stripe
16	1722791SM	1	DECAL, 54" Silver w/Black Stripe
17	1704276SM	1	DECAL, Danger Do Not Put Hand/Feet In Mower
18	1721197SM	1	DECAL, 1 2 3 4 5 6, Height of Cut White/Black
19	1720389SM	1	DECAL, Danger Rotating Blade (CE/Export Only)

### **Footnotes**

NOTE \* Not a serviceable part.

---

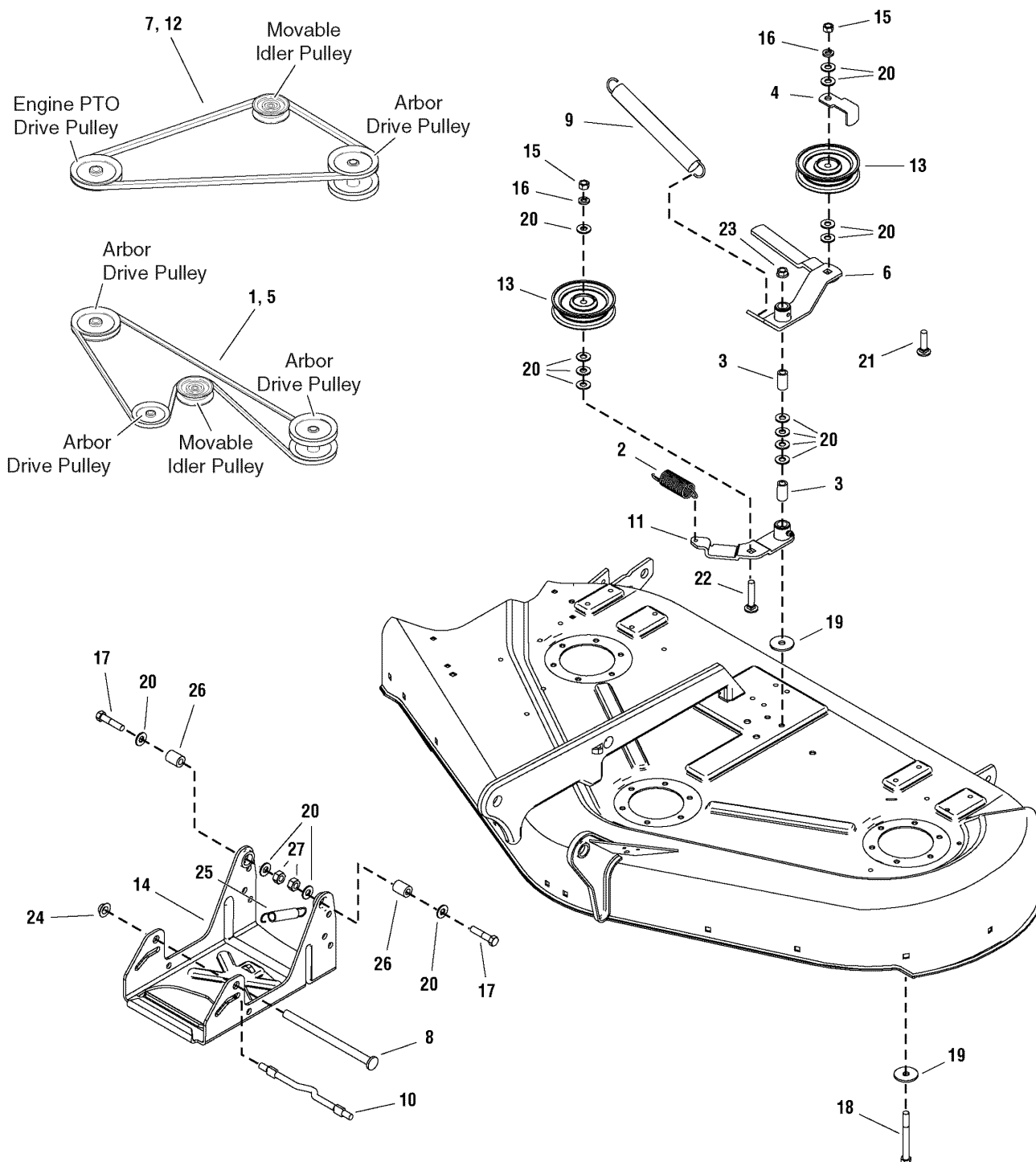
### **The above parts group applies to the following Mfg. Nos.:**

1695100 - Prestige	1695150 - 2827H	2690567 - 1827H
1695101 - 1825H	1695199 - Prestige	2690568 - 2825H
1695102 - 2825H	2690563 - Prestige	2690569 - 2827H
1695104 - Prestige	2690564 - Prestige	2690571 - Prestige
1695148 - Prestige	2690565 - Prestige	
1695149 - 1827H	2690566 - 1825H	

## 44" & 50" Mower Deck - Clutch & Support Group

987579

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.



**The above parts group applies to the following Mfg. Nos.:**

1695175 - 44" Mower	2690566 - 1825H
1695176 - 50" Mower	2690568 - 2825H
1695178 - 50" Mower	2690571 - Prestige
1695185 - 50" Mower	
2690563 - Prestige	
2690564 - Prestige	

### **44" & 50" Mower Deck - Clutch & Support Group**

REF NO	PART NO.	QTY.	DESCRIPTION
1	1601672SM	1	V BELT, HA 61.10 (Used only on 44" Mower)
2	1656936SM	1	SPRING, Extension
3	1674669SM	2	SPACER, Case Hard
4	1677135ASM	1	GUARD, Belt
5	1703836SM	1	V BELT, Arbor Drive 50 (Used only on 50" Mower)
6	1704658SM	1	LEVER ASSEMBLY, Idler w/Bushings & Fitting
7	1707740SM	1	V BELT, Mower Drive 50 (Used only on 50" Mower)
8	1713578SM	1	ROD
9	1715435SM	1	SPRING, Extension
10	1715759SM	1	ROD
11	1718561SM	1	LEVER ASSEMBLY, Idler w/Bushings & Fitting
12	1721532SM	1	BELT, 83.1 (Used only on 44" Mower)
13	1724387SM	2	PULLEY, Idler
14	1733717ASM	1	HITCH, Mower 44, 50"
15	1916950SM	2	NUT, Hex 3/8-16 NC-2B
16	1916965SM	2	LOCKWASHER, Spring 3/8
17	1922606SM	2	CAPSCREW, Hex Head 3/8-16 x 1-3/4 G8
18	1923938SM	1	CAPSCREW, Hex Head 3/8-16 x 3-1/2 G5
19	1924356SM	2	WASHER, 3/8
20	1924940SM	14	WASHER, 3/8
21	1931352SM	1	CARRIAGE BOLT, 3/8-16 x 1-1/2 G5
22	1960315SM	1	CARRIAGE BOLT, 3/8-16 x 2 G5
23	1960339SM	1	NUT, Hex Flange 3/8-16 Machine Lock
24	1960519SM	1	NUT, Push
25	2156302SM	1	SPRING, Extension
26	1733068SM	2	SPACER
27	2860681SM	2	NUT, Hex Toplock Spiral Lock Flange 3/8-16

### **Footnotes**

---

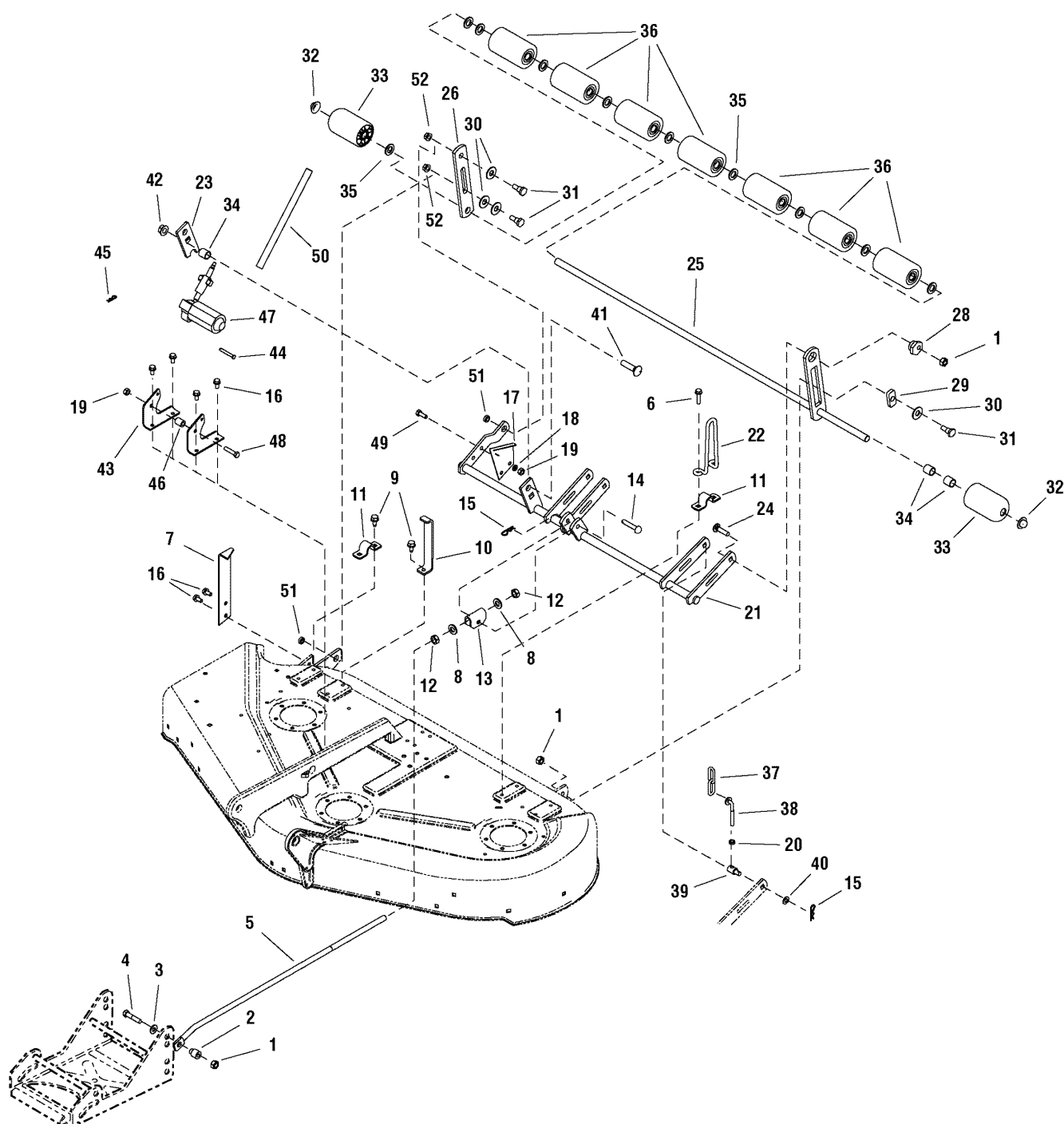
**The above parts group applies to the following Mfg. Nos.:**

1695175 - 44" Mower	2690566 - 1825H
1695176 - 50" Mower	2690568 - 2825H
1695178 - 50" Mower	2690571 - Prestige
1695185 - 50" Mower	
2690563 - Prestige	
2690564 - Prestige	

## 44" Mower Deck - Electric Height Adjustment & Roller Bar Group

987555

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695175 - 44" Mower

2690563 - Prestige

## 44" Mower Deck - Electric Height Adjustment & Roller Bar Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	2860681SM	3	NUT, Hex Toplock Spiral Lock Flange 3/8-16
2	1706644SM	1	SPACER, 3/8 x 3/4 x 15/16
3	1924940SM	4	WASHER, 3/8
4	1922606SM	1	CAPSCREW, Hex Head 3/8-16 x 1-3/4 G8
5	1704093SM	1	ROD, Adjustment
6	1931202SM	2	SCREW, Hex Washer Head Taptite 5/16-18 x 1-1/4
7	1733524ASM	1	INDICATOR, Cutting Height
8	1960170SM	2	WASHER, 1/2
9	1664847SM	5	SCREW, Hex Washer Head Taptite 5/16-18 x 3/4
10	1722748ASM	1	BRACKET, Up-Stop
11	1665374SM	3	STRAP, Roller
12	1913744SM	2	NUT, Hex Jam 1/2 Jam 1/2-13
13	1704081ASM	1	TRUNNION
14	2118053SM	1	PIN, Round Head Drilled 3/8 x 2
15	1960074SM	3	CLIP, Hair Pin
16	1930601SM	6	SCREW, Hex Washer Head Taptite 5/16-18 x 5/8
17	1704116ASM	1	BRACKET, Height of Cut
18	1917356SM	2	LOCKWASHER, Spring 5/16
19	1917372SM	3	NUT, Hex 5/16-18
20	1920161SM	2	NUT, Hex Jam 5/16-18
21	1733521ASM	1	SHAFT ASSEMBLY, Rocker 44"
22	1722747SM	1	UP, Stop, 6-1/4 High
23	1733386ASM	1	ARM, Rear
24	1931352SM	1	CARRIAGE BOLT, 3/8-16 x 1-1/2 G5
25	1716159ASM	1	SHAFT/BAR ASSEMBLY, Roller 44"
26	1704074ASM	1	BAR, Roller 5/16
28	1704082SM	1	NUT, Hex Adjusting, Powdered Metal
29	1677507SM	1	SLIDE
30	1924361SM	4	WASHER, 1/2
31	2172622SM	3	BOLT, Shoulder 3/8-16 G5
32	1960520SM	2	NUT, Push for 5/8 Diameter Stud Capped
33	1722036SM	2	ROLLER, Rounded
34	1602946SM	3	SPACER
35	1924366SM	10	WASHER, 5/8
36	1668513SM	7	ROLLER
37	1731383ASM	2	CHAIN, Link
38	1731384SM	2	ROD, Height Adjusting
39	1731382SM	2	TRUNNION
40	1960103SM	1	WASHER, 3/8
41	1960706SM	1	CARRIAGE BOLT, 1/2-13 x 2 G5
42	1960689SM	1	NUT, Hex Toplock Flange 1/2-13
43	1733828ASM	2	BRACKET, Mounting
44	1668344SM	1	PIN, Shear
45	1960221SM	1	CLIP, Hairpin

### Footnotes

The above parts group applies to the following Mfg. Nos.:

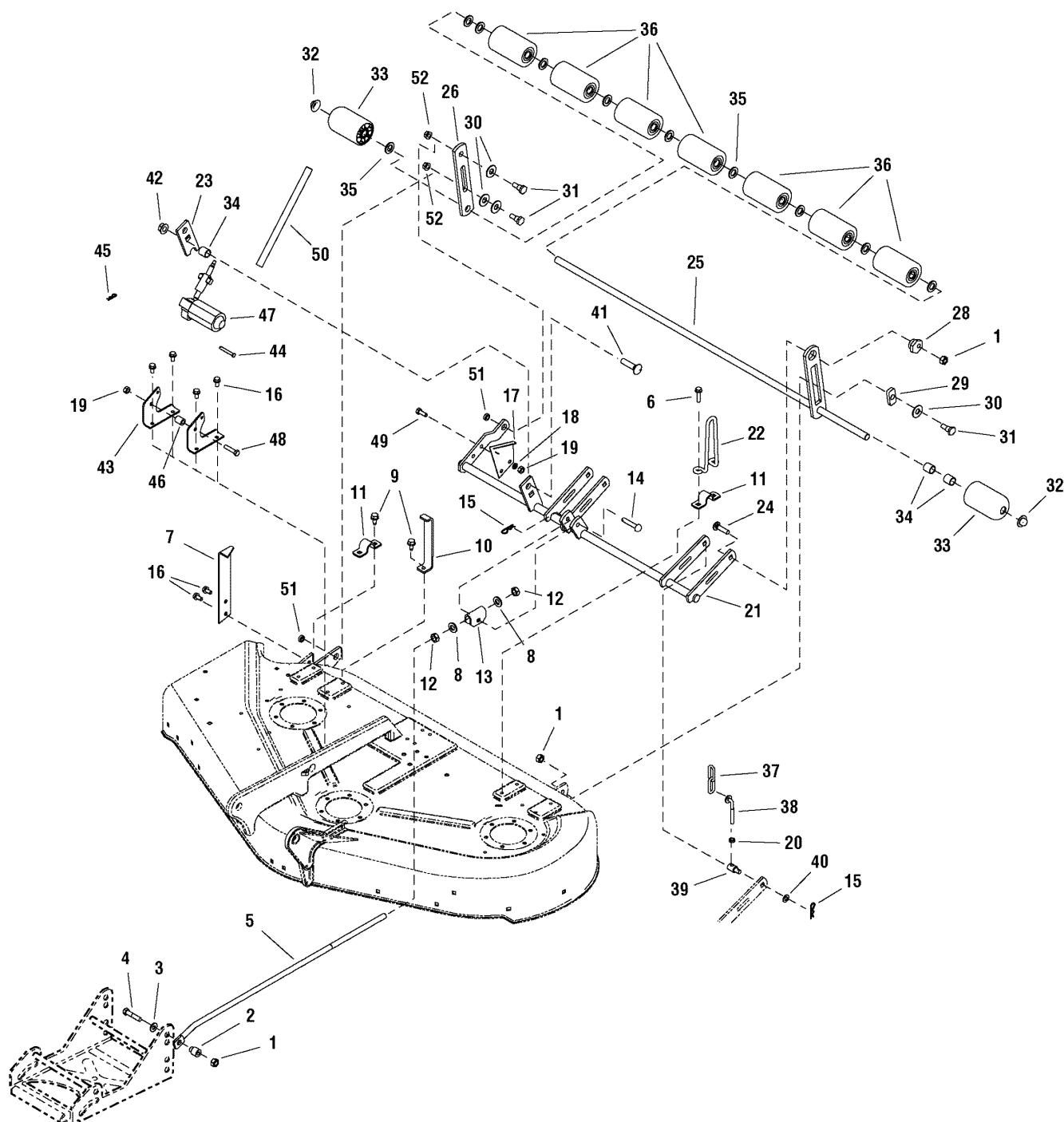
1695175 - 44" Mower

2690563 - Prestige

## 44" Mower Deck - Electric Height Adjustment & Roller Bar Group

987555

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695175 - 44" Mower

2690563 - Prestige

### ***44" Mower Deck - Electric Height Adjustment & Roller Bar Group***

REF NO	PART NO.	QTY.	DESCRIPTION
46	1673796SM	1	SPACER, Powdered Metal
47	1733513SM	1	MOTOR, Electric Mini Actuator
48	1921221SM	1	CAPSCREW, Hex Head 5/16-18 x 1-1/2 G5
49	1923325SM	2	CAPSCREW, Hex Head 5/16-18 x 7/8 G5
50	1733895SM	1	TUBE, Flexible
51	1663752SM	2	SPACER
52	1960339SM	2	NUT, Hex Flange 3/8-16 Machine Lock Large

### **Footnotes**

---

**The above parts group applies to the following Mfg. Nos.:**

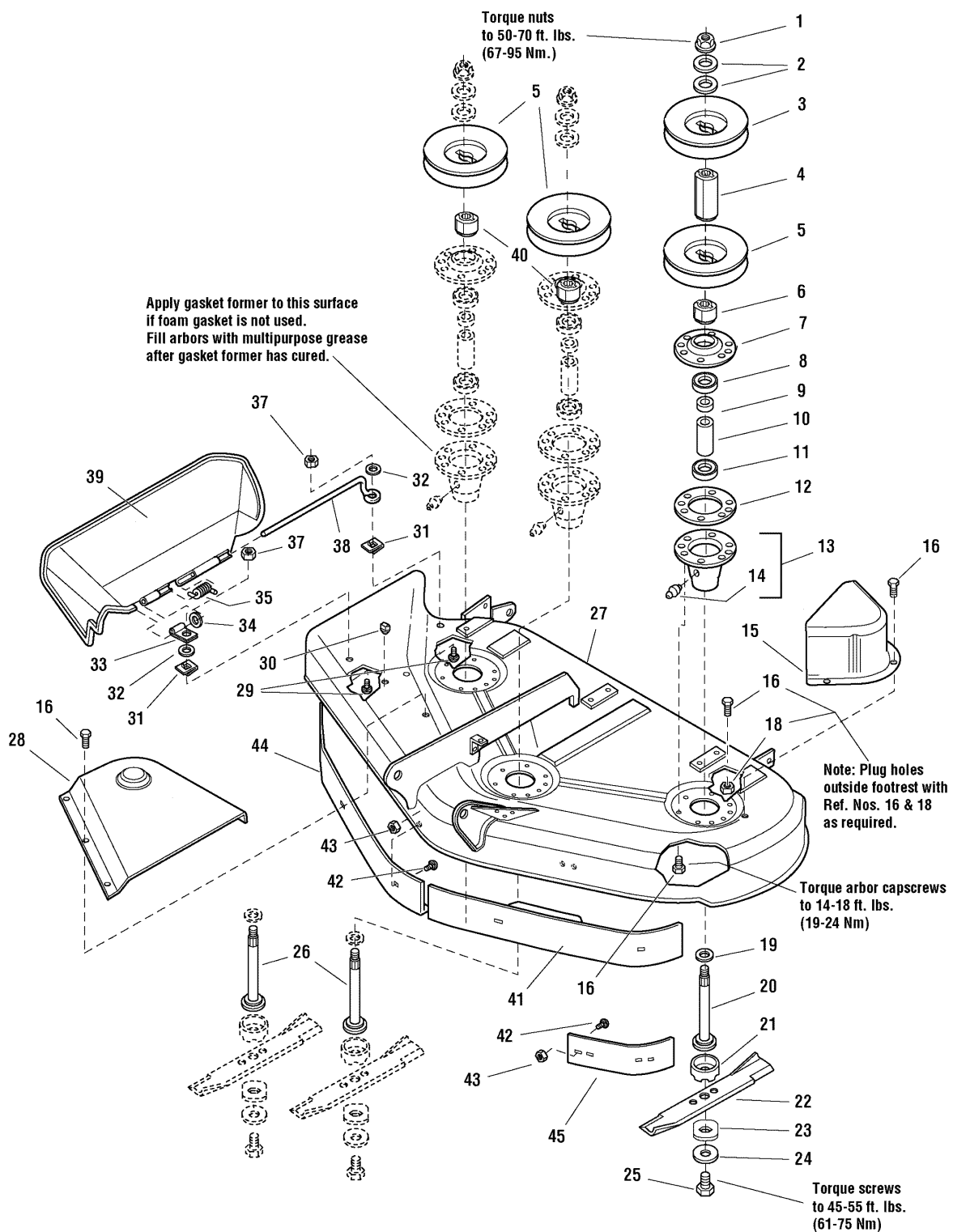
1695175 - 44" Mower

2690563 - Prestige

## 44" Mower Deck - Housing, Arbors & Blades

985971

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.



**The above parts group applies to the following Mfg. Nos.:**

1695175 - 44" Mower  
2690563 - Prestige



## 44" Mower Deck - Housing, Arbors & Blades

REF NO	PART NO.	QTY.	DESCRIPTION
1	1714419SM	3	NUT, Hex Flange, 9/16-18
2	1713675SM	6	WASHER, Bellevilled, 9/16
3	1713161SM	1	PULLEY, 4-1/2 O.D.
3	1713091SM	1	PULLEY, 5 O.D.
4	1713158SM	1	HUB, Double Pulley
5	1713098SM	3	PULLEY
6	1713533SM	1	HUB, Double Pulley
7	1655729ASM	3	COVER, Arbor Housing
8	2108202SM	3	BEARING, Ball, 3/4 x 1-3/4 x 5/8
9	1715724SM	3	SPACER, 21/32 x 3/4 x 5/8
10	1732544SM	3	SPACER, 11/16 x 5/32 x 2-11/16
11	1705897SM	3	BEARING, Ball, 11/16 x 1-9/16 x 15/32
12	1707335SM	3	GASKET, Foam
13	1713338ASM	3	HOUSING ASSEMBLY, Arbor Bottom, w/Lube Fitting (Includes Ref. No. 14)
14	1704314SM	3	FITTING, Grease
15	1720560ASM	1	COVER, Arbor
15	1732200ASM	1	COVER, Arbor without Ribs
16	1664847SM	29	CAPSCREW, Hex Head Taptite, 5/16-18 x 3/4
18	1931277SM	1	NUT, Hex Flange, 5/16,
19	1713619SM	3	WASHER, Bellevilled, 9/16, Black
20	1713612SM	1	SHAFT, Arbor (LH)
21	1713196SM	3	SHIELD, Grass, Lower
22	1704100ASM	3	BLADE, Mower, 16-1/8 (For 44" Deck)
23	1713089SM	3	WASHER, Hex, 11/16 x 2
24	1656916SM	3	WASHER, Spring 15/32, Black
25	2823471SM	3	CAPSCREW, Hex Head, 7/16-14 x 1
26	1713195SM	2	SHAFT, Arbor (Center & RH)
27	1685411SM	1	MOWER HOUSING ASSEMBLY, 44" Mower (Orange)
27	1687154SM	1	MOWER HOUSING ASSEMBLY, 44" Mower (Red)
28	1715673SM	1	COVER, Arbor
29	1931318SM	2	CARRIAGE BOLT, 1/4-20 x 7/8
30	1705115SM	1	PLUG, Hole
31	1960518SM	2	NUT, Push
32	1960353SM	2	WASHER, 1/4, Black
33	1704873SM	1	CLAMP
34	1919326SM	1	WASHER, 5/16, Black
35	7101082SM	1	SPRING
37	1920397SM	2	NUT, ESNA 1/4-20
38	1706709SM	1	ROD, Deflector, Front
39	1705449SM	1	DEFLECTOR, Plastic
40	1713197SM	2	HUB, Pulley, Center & RH
41	1716879ASM	1	BAFFLE, Anti-Blowout, LH (CE/Export)
42	1931333SM	2/8/1	CARRIAGE BOLT, 5/16-18 x 3/4, Black (CE/Export)
43	1927557SM	2/8/1	NUT, Hex Flange Whiz Lock, 5/16-18, Black (CE/Export)

### Footnotes

The above parts group applies to the following Mfg. Nos.:

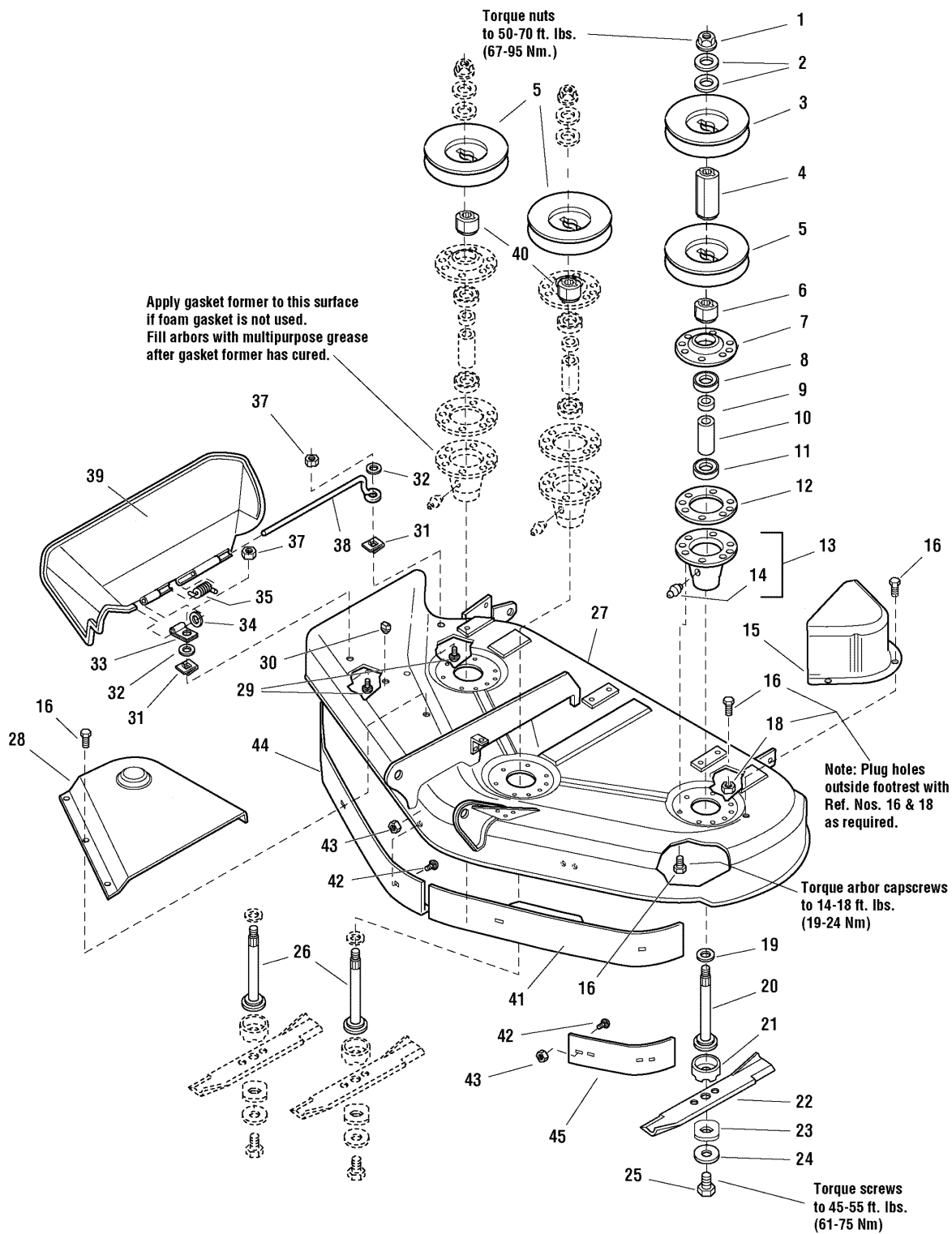
1695175 - 44" Mower

2690563 - Prestige

## 44" Mower Deck - Housing, Arbors & Blades

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

985971



The above parts group applies to the following Mfg. Nos.:

1695175 - 44" Mower

2690563 - Prestige

### ***44" Mower Deck - Housing, Arbors & Blades***

---

REF NO	PART NO.	QTY.	DESCRIPTION
44	1716878ASM	1	BAFFLE, Anti-Blowout, RH (CE/Export)
45	1724538ASM	1	BAFFLE, Blowout, 44" & 50"

---

### **Footnotes**

---

**The above parts group applies to the following Mfg. Nos.:**

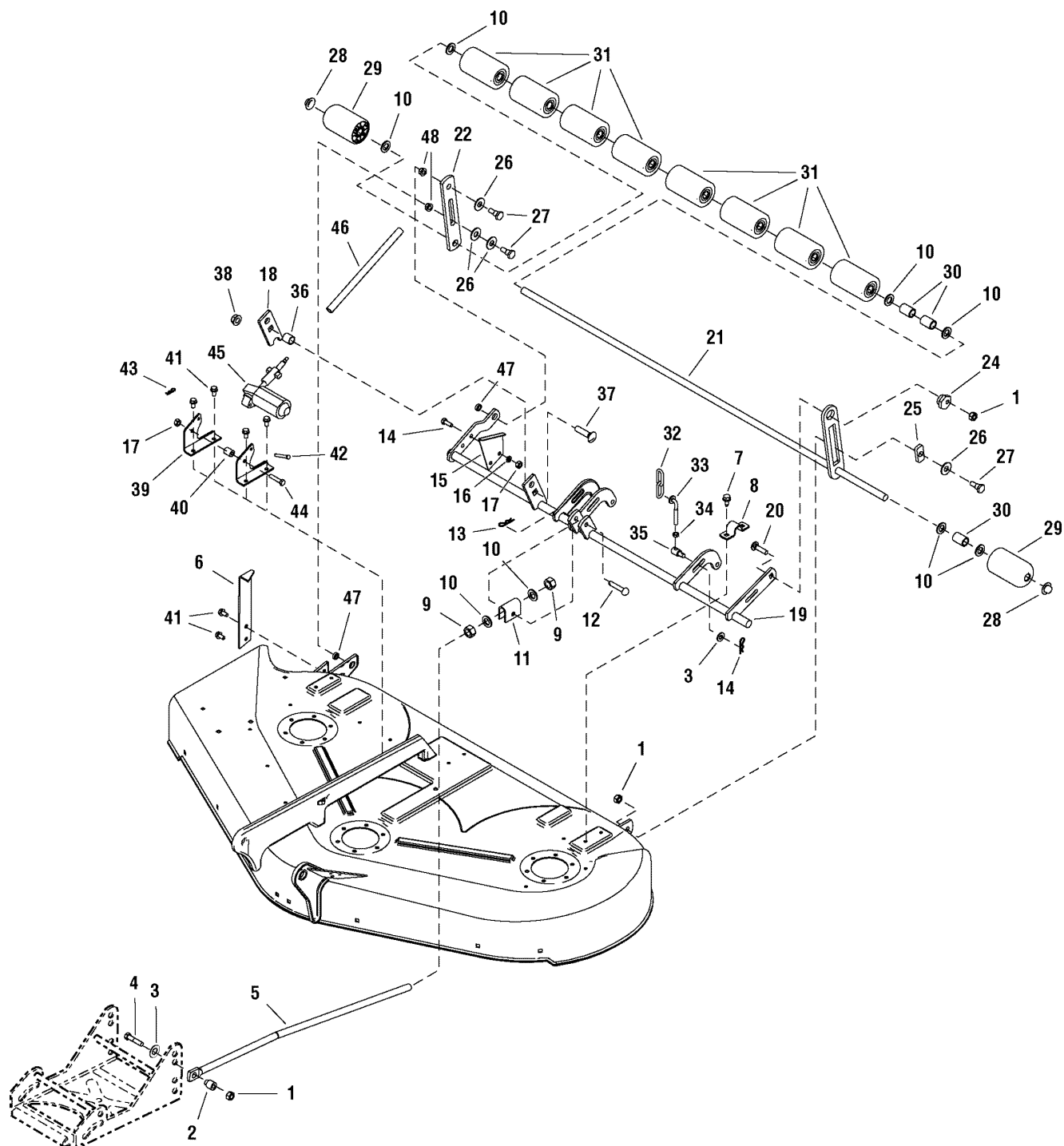
1695175 - 44" Mower

2690563 - Prestige

## 50" Mower Deck - Electric Height Adjustment & Roller Bar Group

987556

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695176 - 50" Mower	2690571 - Prestige
1695178 - 50" Mower	
1695185 - 50" Mower	
2690564 - Prestige	
2690566 - 1825H	
2690568 - 2825H	

## 50" Mower Deck - Electric Height Adjustment & Roller Bar Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	2860681SM	3	NUT, Hex Toplock Spiral lock Flange 3/8-16
2	1706644SM	1	SPACER, 3/8 x 3/4 x 15/16
3	1924940SM	3	WASHER, 3/8
4	1922606SM	1	CAPSCREW, Hex Head 3/8-16 x 1-3/4 G8
5	1722995SM	1	ROD, Adjusting
6	1733524ASM	1	INDICATOR, Cutting Height 10GA
7	1664847SM	6	SCREW, Hex Washer Head Taptite 5/16-18 x 3/4
8	1665374SM	3	STRAP, Roller
9	1915726SM	2	NUT, Hex 5/8-11
10	1924366SM	8	WASHER, 5/8
11	1706645ASM	1	TRUNNION
12	2118053SM	1	PIN, Round Head Drilled 3/8 x 2
13	1960074SM	3	CLIP, Hair Pin
14	1923325SM	2	CAPSCREW, Hex Head 5/16-18 x 7/8 G5
15	1704116ASM	1	BRACKET, Height of Cut 16GA
16	1917356SM	2	LOCKWASHER, Spring 5/16
17	1917372SM	3	NUT, Hex 5/16-18
18	1733386ASM	1	ARM, Rear
19	1733522ASM	1	SHAFT ASSEMBLY, Rocker 50"
20	1931352SM	1	CARRIAGE BOLT, 3/8-16 x 1-1/2 G5
21	1716155A	1	SHAFT & BAR ASSEMBLY, Roller 50" Mower
22	1704074ASM	1	BAR
24	1704082SM	1	NUT, Hex Adjusting Powdered Metal
25	1677507SM	1	SLIDE
26	1924361SM	4	WASHER, 1/2
27	2172622SM	3	BOLT, Shoulder 3/8-16 G5
28	1960520SM	2	NUT, Push for 5/8 Diameter Stud Capped
29	1722036SM	2	ROLLER, Rounded
30	1709195SM	3	SPACER
31	1668513SM	8	ROLLER
32	1731383ASM	2	CHAIN, Link
33	1731384SM	2	ROD, Height Adjusting
34	1920161SM	2	NUT, Hex Jam 5/16-18
35	1731382SM	2	TRUNNION
36	1602946SM	1	SPACER, Split
37	1960706SM	1	CARRIAGE BOLT, 1/2-13 x 2 G5
38	1960689SM	1	NUT, Hex Toplock Flange 1/2-13
39	1733828ASM	2	BRACKET, Mounting 10GA
40	1673796SM	1	SPACER, Powdered Metal
41	1930601SM	6	SCREW, Hex Washer Head Taptite 5/16-18 x 5/8
42	1668344SM	1	PIN, Shear
43	1960221SM	1	CLIP, Hairpin
44	1921221SM	1	CAPSCREW, Hex Head 5/16-18 x 1-1/2 G5
45	1733513SM	1	MOTOR, Electric Mini EHOC Peerless

### Footnotes

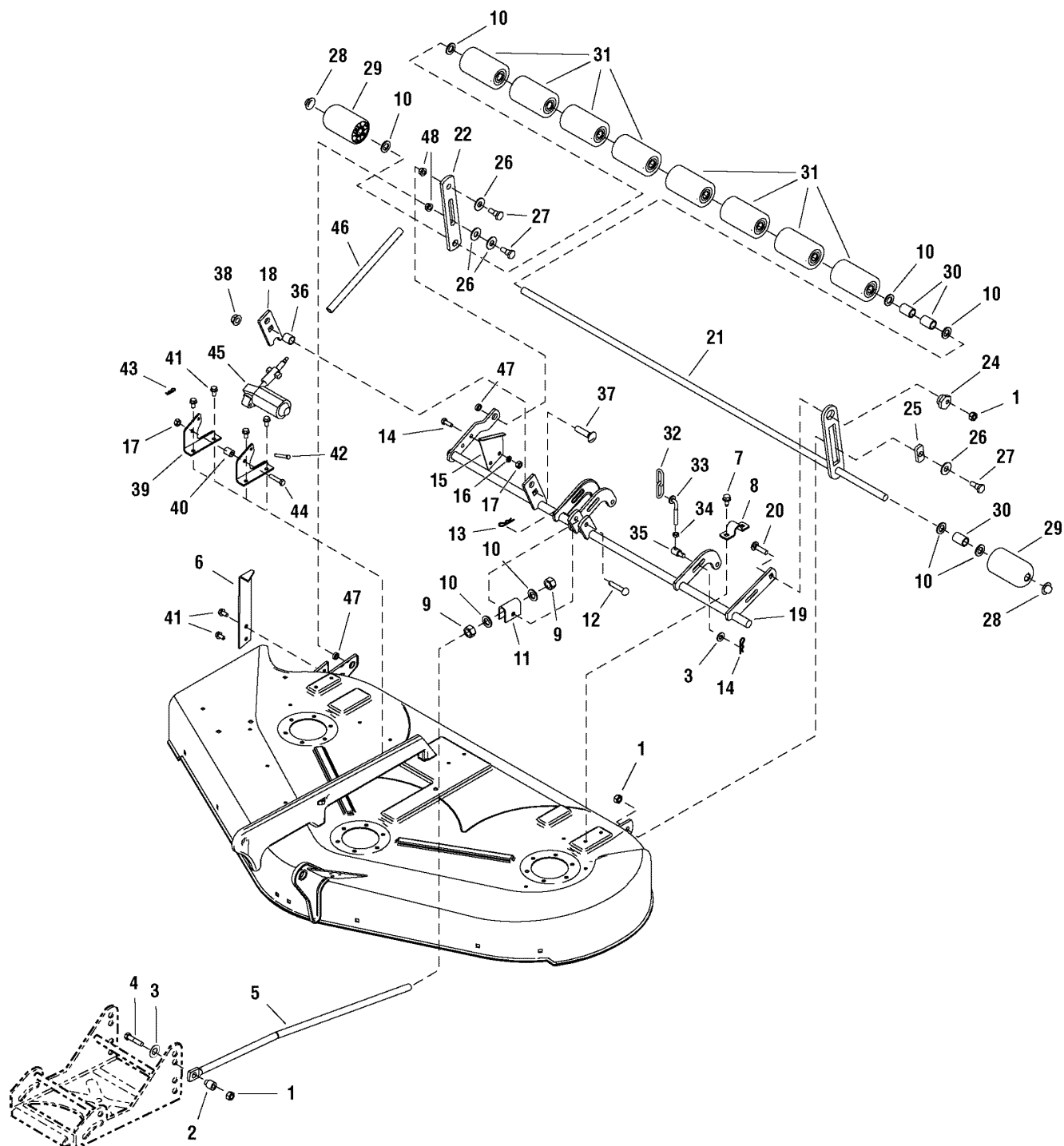
#### The above parts group applies to the following Mfg. Nos.:

1695176 - 50" Mower  
 1695178 - 50" Mower  
 1695185 - 50" Mower  
 2690564 - Prestige  
 2690566 - 1825H  
 2690568 - 2825H

## 50" Mower Deck - Electric Height Adjustment & Roller Bar Group

987556

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695176 - 50" Mower	2690571 - Prestige
1695178 - 50" Mower	
1695185 - 50" Mower	
2690564 - Prestige	
2690566 - 1825H	
2690568 - 2825H	

### **50" Mower Deck - Electric Height Adjustment & Roller Bar Group**

REF NO	PART NO.	QTY.	DESCRIPTION
46	1733895SM	1	TUBE, Flexible, Split
47	1663752SM	2	SPACER
48	1960339SM	2	NUT, Hex Flange 3/8-16, Machine Lock Large

### **Footnotes**

---

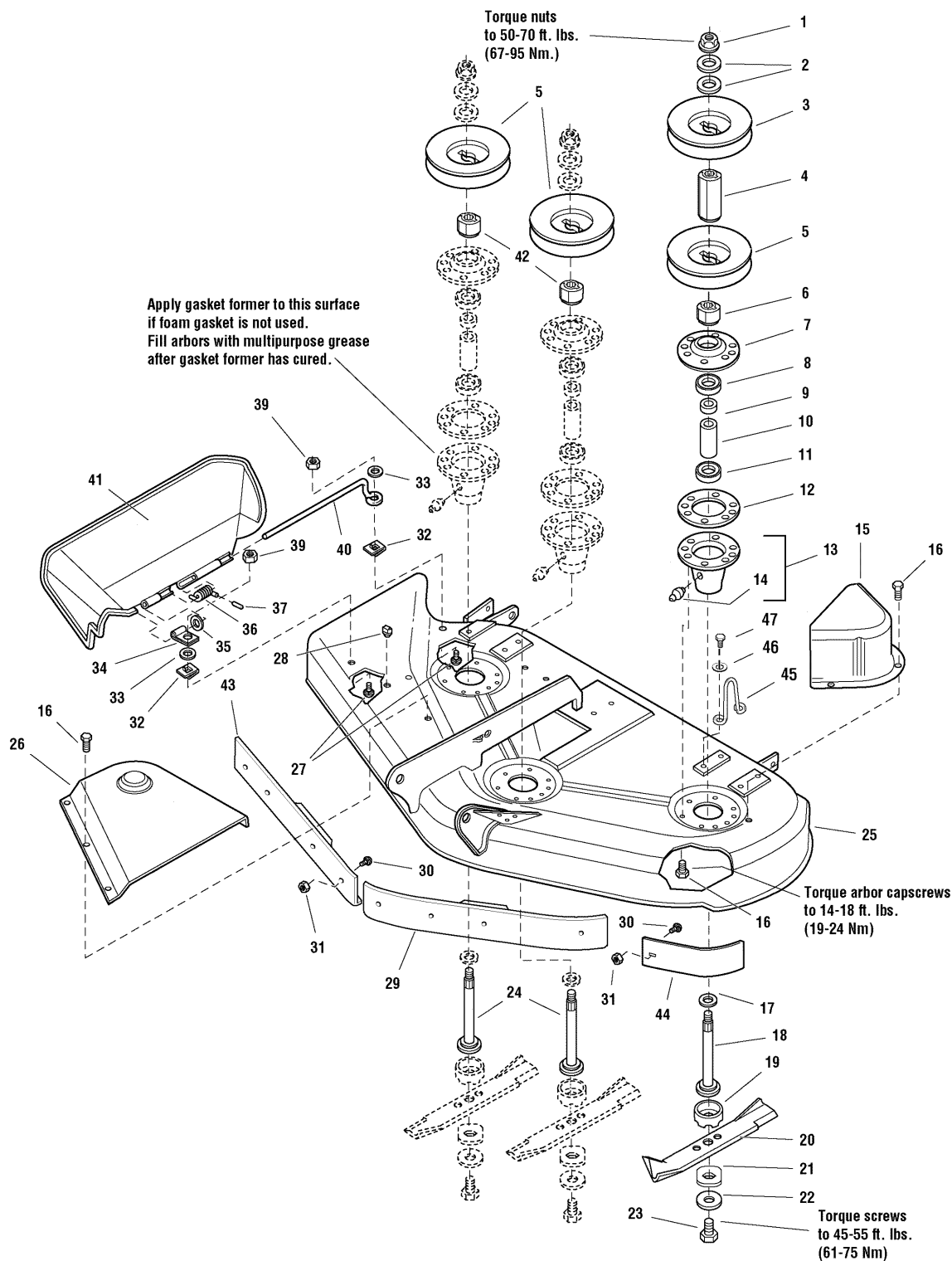
**The above parts group applies to the following Mfg. Nos.:**

1695176 - 50" Mower  
1695178 - 50" Mower  
1695185 - 50" Mower  
2690564 - Prestige  
2690566 - 1825H  
2690568 - 2825H  
2690571 - Prestige

## 50" Mower Deck - Housing, Arbors & Blades

985972

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.



**The above parts group applies to the following Mfg. Nos.:**

1695176 - 50" Mower  
1695178 - 50" Mower  
1695185 - 50" Mower  
2690564 - Prestige  
2690566 - 1825H  
2690568 - 2825H



## 50" Mower Deck - Housing, Arbors & Blades

REF NO	PART NO.	QTY.	DESCRIPTION
1	1714419SM	3	NUT, Hex Flange, 9/16-18
2	1713675SM	6	WASHER, Bellevilled, 9/16
3	1713161SM	1	PULLEY
4	1713158SM	1	HUB, Double Pulley
5	1713098SM	3	PULLEY
6	1713533SM	1	HUB, Double Pulley
7	1655729ASM	3	COVER, Arbor Housing
8	2108202SM	3	BEARING, Ball, 3/4 x 1-3/4 x 5/8
9	1715724SM	3	SPACER, 21/32 x 3/4 x 5/8
10	1732544SM	3	SPACER, 11/16 x 5/32 x 2-11/16
11	1705897SM	3	BEARING, Ball, 11/16 x 1-9/16 x 15/32
12	1707335SM	3	GASKET, Foam
13	1713338ASM	3	HOUSING ASSEMBLY, Arbor Bottom, w/Lube Fitting (Includes Ref. No. 14)
14	1704314SM	3	FITTING, Grease
15	1720560ASM	1	COVER, Arbor
16	1664847SM	26	CAPSCREW, Hex Head Taptite, 5/16-18 x 3/4
17	1713619SM	3	WASHER, Bellevilled, 9/16, Black
18	1713612SM	1	SHAFT, Arbor (LH)
19	1713196SM	3	SHIELD, Grass, Lower
20	1708229ASM	3	BLADE, Mower, 18-1/8
21	1713089SM	3	WASHER, Hex, 11/16 x 2
22	1656916SM	3	WASHER, Spring 15/32, Black
23	2823471SM	3	CAPSCREW, Hex Head, 7/16-14 x 1
24	1713195SM	2	SHAFT, Arbor (Center & RH)
25	1722746CSM	1	MOWER HOUSING ASSEMBLY, 50" Mower (Orange)
25	1722746DSM	1	MOWER HOUSING ASSEMBLY, 50" Mower (Red)
26	1715673SM	1	COVER, Arbor
27	1931318SM	2	CARRIAGE BOLT, 1/4-20 x 7/8
28	1705115SM	1	PLUG, Hole
29	1716870ASM	1	BAFFLE, Anti-Blowout, LH (CE/Export)
30	1931333SM	2/11	CARRIAGE BOLT, 5/16-18 x 3/4
31	1927557SM	2/11	NUT, Hex, Whizlock, 5/16-18
32	1960518SM	2	NUT, Push
33	1960353SM	2	WASHER, 1/4, Black
34	1704873SM	1	CLAMP
35	1919326SM	1	WASHER, 5/16, Black
36	7101082SM	1	SPRING
37	1723323SM	1	CAP, Spring End
39	1920397SM	2	NUT, Hex, 1/4-20 ESNA
40	1706709SM	1	ROD, Deflector, Front
41	1705449SM	1	DEFLECTOR, Plastic
42	1713197SM	2	HUB, Pulley, Center & RH
43	1716869ASM	1	BAFFLE, Anti-Blowout, RH (CE/Export)
45	1719929SM	1	UPSTOP
44	1724538ASM	1	BAFFLE, Anit-Blowout

### Footnotes

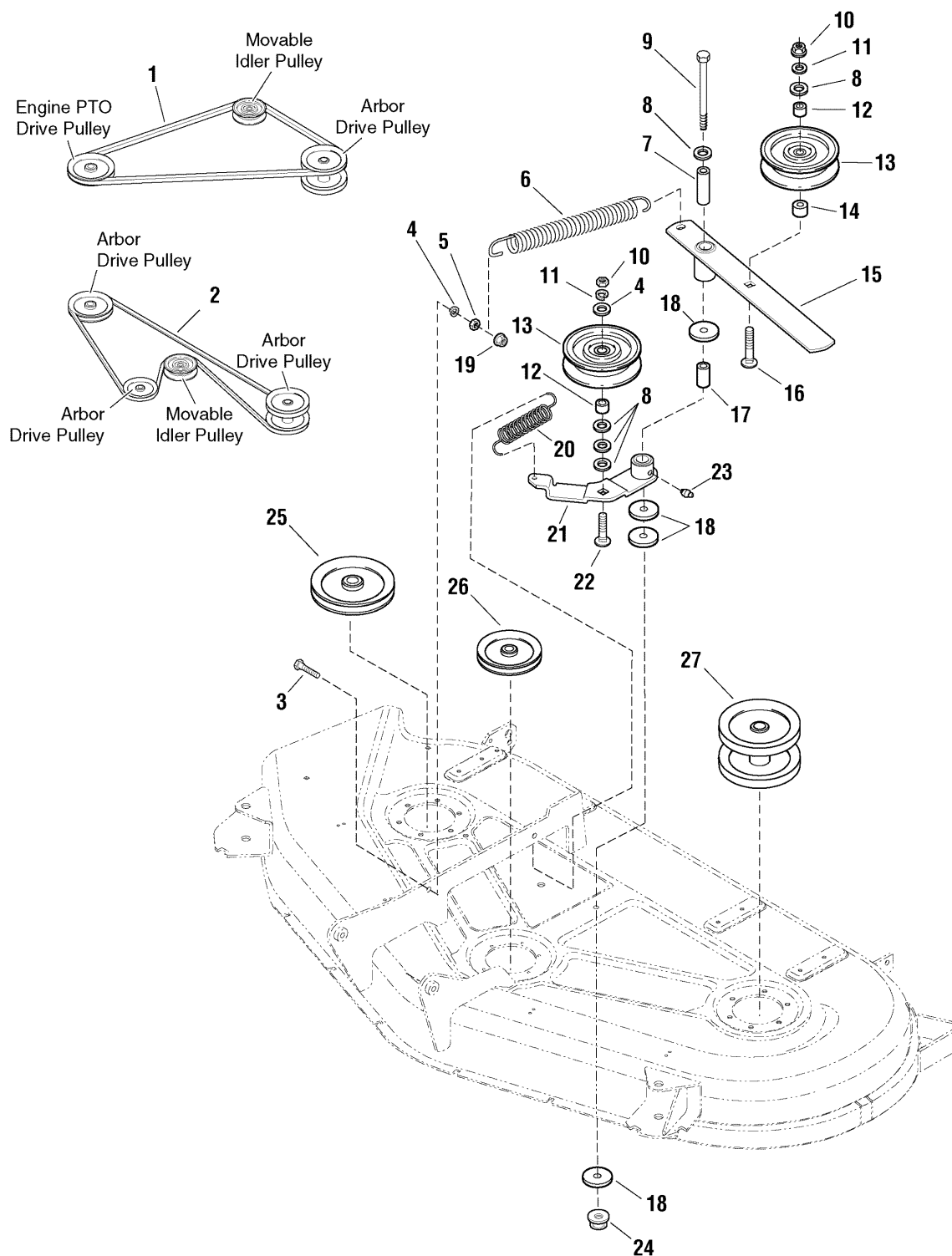
#### The above parts group applies to the following Mfg. Nos.:

1695176 - 50" Mower  
 1695178 - 50" Mower  
 1695185 - 50" Mower  
 2690564 - Prestige  
 2690566 - 1825H  
 2690568 - 2825H

## 54" Mower Deck - Drive Group

985632

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695177 - 54" Mower  
1695179 - 54" Mower  
2690565 - Prestige  
2690567 - 1827H  
2690569 - 2827H

### 54" Mower Deck - Drive Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1722039SM	1	V-BELT, Engine PTO
2	1671076SM	1	V-BELT, 54 Mower Deck
3	1921977SM	1	CAPSCREW, Hex Head, 5/16-18 x 1-1/4
4	1917356SM	1	WASHER, Lock, 5/16
5	1917372SM	1	NUT, Hex, 5/16-18
6	1715435SM	1	SPRING
7	1657242SM	1	SPACER, 25/64 x 5/8 x 1-55/64
8	1924940SM	7	WASHER, 3/8
9	1960246SM	1	CAPSCREW, Hex Head, 3/8-16 x 4-1/2
10	1916950SM	2	NUT, Hex, 3/8-16
11	1916965SM	2	WASHER, Lock, 3/8
12	1716553SM	2	HUB, 25/64 x 3/4 x 63/64, Powder Metal
13	1685150SM	2	PULLEY, Idler (Includes Ref. No. 12)
14	2157081SM	1	SPACER
15	1720379SM	1	ASSEMBLY, Lever
16	1960315SM	1	CARRIAGE BOLT, 3/8-16 x 2
17	1674669SM	1	SPACER
18	1924356SM	3	WASHER, 3/8
19	1923362SM	1	NUT, Hex Centerlock, 5/16-18, Black
20	1656936SM	1	SPRING, Extension, 4" Long
21	1718561SM	1	LEVER ASSEMBLY, (Includes Ref. No. 23)
22	1931352SM	1	CARRIAGE BOLT, 3/8-16 x 1-1/2
23	2812808SM	1	FITTING, Lube
24	1930645SM	1	NUT, Hex Flange, 3/8-16
25	1720182ASM	1	PULLEY ASSEMBLY, R.H.
26	1679161ASM	1	PULLEY ASSEMBLY, Center
27	1720183ASM	1	PULLEY ASSEMBLY, L.H.

### Footnotes

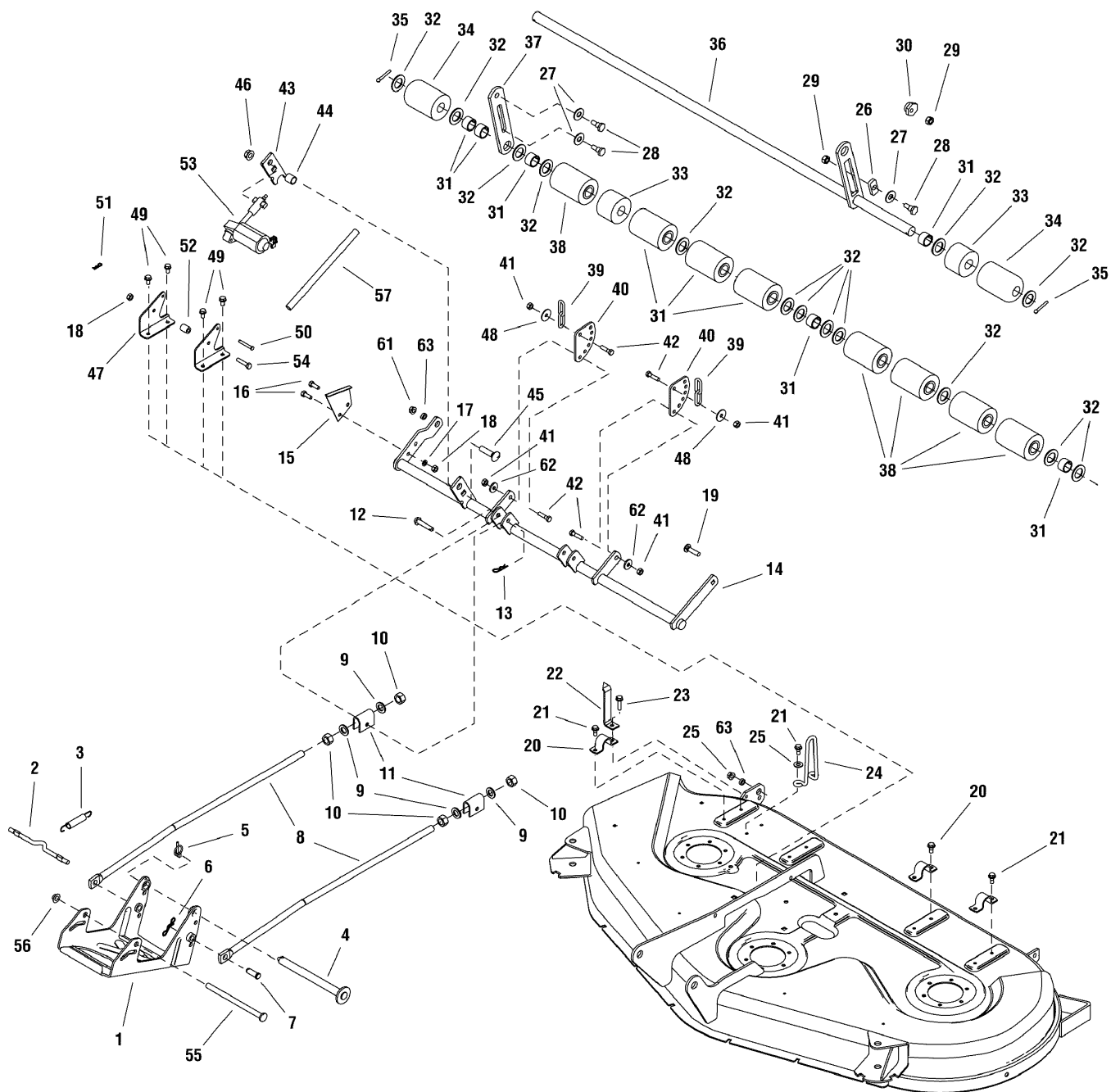
The above parts group applies to the following Mfg. Nos.:

1695177 - 54" Mower  
1695179 - 54" Mower  
2690565 - Prestige  
2690567 - 1827H  
2690569 - 2827H

## 54" Mower Deck - Electric Height Adjustment & Roller Bar Group

2987557

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695177 - 54" Mower  
1695179 - 54" Mower  
2690565 - Prestige  
2690567 - 1827H  
2690569 - 2827H

## 54" Mower Deck - Electric Height Adjustment & Roller Bar Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1733229ASM	1	HITCH & ROD ASSEMBLY, 54"
2	1715759SM	1	ROD
3	2156302SM	1	SPRING, Extension
4	1734011SM	1	PIN & WASHER ASSEMBLY
5	1709189SM	1	PIN, Klink
6	1722320SM	2	PIN, Cotter Locking
7	1960116SM	2	PIN, Yoke
8	1722995SM	2	ROD, Adjusting
9	1924366SM	4	WASHER, 5/8
10	1915726SM	4	NUT, Hex 5/8-11
11	1706645ASM	2	TRUNNION
12	2118053SM	2	PIN, Round Head Drilled 3/8 x 2
13	1960074SM	2	CLIP, Hair Pin
14	1733523ASM	1	SHAFT ASSEMBLY, Rocker 54"
15	1704116ASM	1	BRACKET, Height of Cut
16	1923325SM	2	CAPSCREW, Hex Head 5/16-18 x 7/8 G5
17	1917356SM	2	LOCKWASHER, Spring 5/16
18	1917372SM	3	NUT, Hex 5/16-18
19	1931352SM	1	CARRIAGE BOLT, 3/8-16 x 1-1/2 G5
20	1720147ASM	3	STRAP, Rod
21	1960541SM	7	SCREW, Hex Washer Head Taptite 5/16-18 x 3/4
22	1720643ASM	1	INDICATOR, Height
23	1931202SM	1	SCREW, Hex Washer Head Taptite 5/16-18 x 1-1/4
24	1719929SM	1	STOP, Up
25	1924940SM	4	WASHER, 3/8
26	1677507SM	1	SLIDE
27	1924361SM	4	WASHER, 1/2
28	2172622SM	3	BOLT, Shoulder, 3/8-16 G5
29	2860681SM	2	NUT, Hex Toplock Spiralock Flange 3/8-16
30	1704082SM	1	NUT, Hex Adjusting Powdered Metal
31	1701873SM	6	SPACER
32	2860626SM	14	WASHER, 1
33	1720159SM	2	ROLLER
34	1678043SM	2	ROLLER
35	1918459SM	2	PIN, Cotter
36	1723008ASM	1	SHAFT & BAR ASSEMBLY
37	1723009ASM	1	BAR, Roller
38	1678042SM	8	ROLLER W/BUSHINGS
39	1731383ASM	2	CHAIN, Link
40	1734126ASM	2	BRACKET, Roller Adjust
41	1919438SM	4	NUT, Hex Lock ESNA Light 5/16-18
42	1921977SM	2	CAPSCREW, Hex Head 5/16-18 x 1-1/4 G5
43	1733520ASM	1	ARM, Rocker

### Footnotes

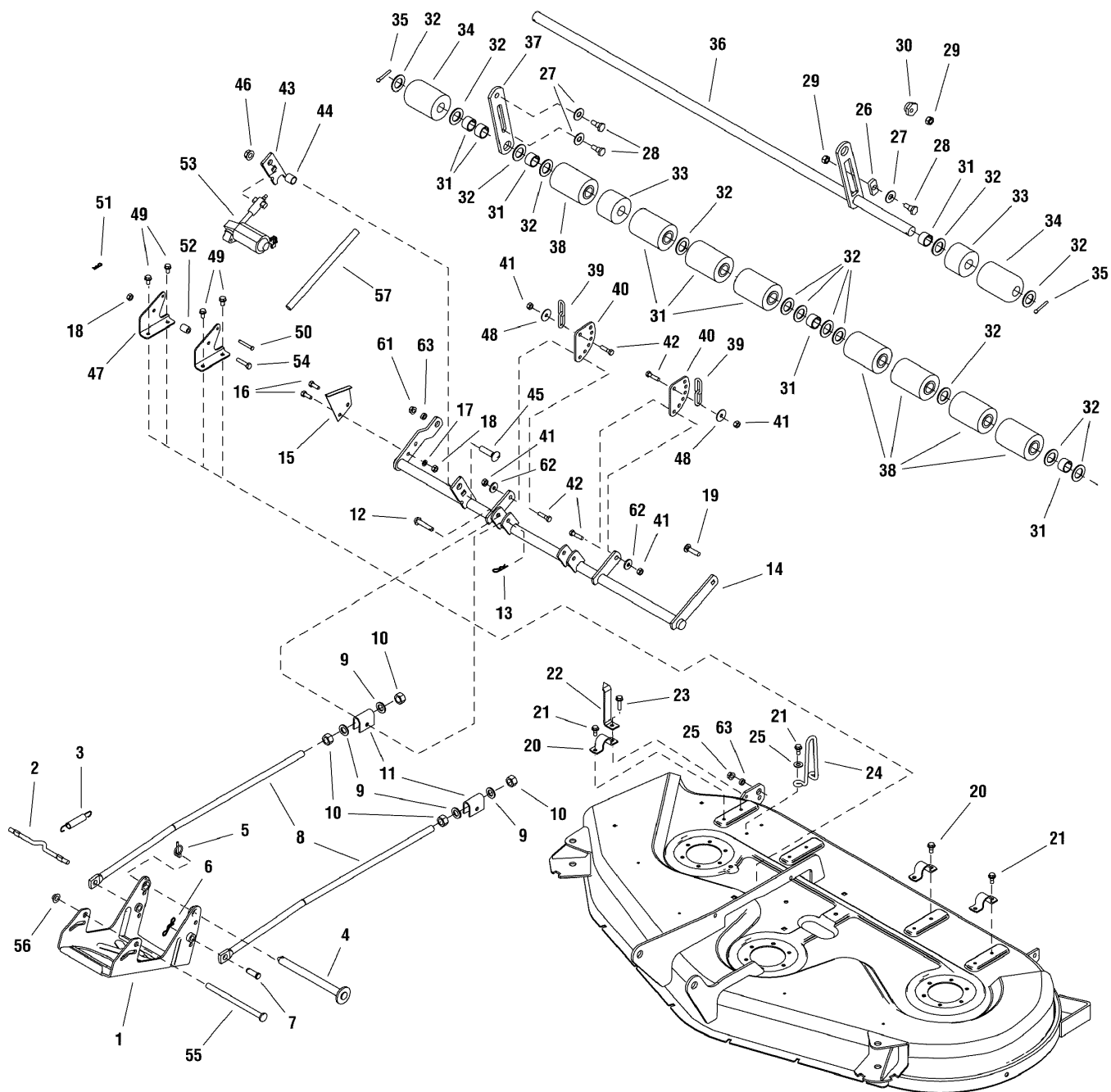
The above parts group applies to the following Mfg. Nos.:

1695177 - 54" Mower  
1695179 - 54" Mower  
2690565 - Prestige  
2690567 - 1827H  
2690569 - 2827H

## 54" Mower Deck - Electric Height Adjustment & Roller Bar Group

2987557

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695177 - 54" Mower  
1695179 - 54" Mower  
2690565 - Prestige  
2690567 - 1827H  
2690569 - 2827H

### **54" Mower Deck - Electric Height Adjustment & Roller Bar Group**

REF NO	PART NO.	QTY.	DESCRIPTION
44	1602946SM	1	SPACER
45	1960706SM	1	CARRIAGE BOLT, 1/2-13 x 2 G5
46	1960689SM	1	NUT, Hex Toplock Flange 1/2-13
47	1733831ASM	2	BRACKET, Mounting
48	1960044SM	2	WASHER, 5/16
49	1930601SM	4	SCREW, Hex Washer Head Taptite 5/16-18 x 5/8
50	1668344SM	1	PIN, Shear
51	1960221SM	1	CLIP, Hairpin
52	1673796SM	1	SPACER, Powdered Metal
53	1733513SM	1	MOTOR, Electric Mini Actuator
54	1921221SM	1	CAPSCREW, Hex Head 5/16-18 x 1-1/2 G5
55	1713578SM	1	ROD
56	1960519SM	1	NUT, Push
57	1733895SM	1	TUBE, Flexible
61	1960339SM	2	NUT, Hex Flange 3/8-16 Machine Lock
62	1919381SM	2	WASHER, 5/16
63	1663752SM	2	SPACER

### **Footnotes**

---

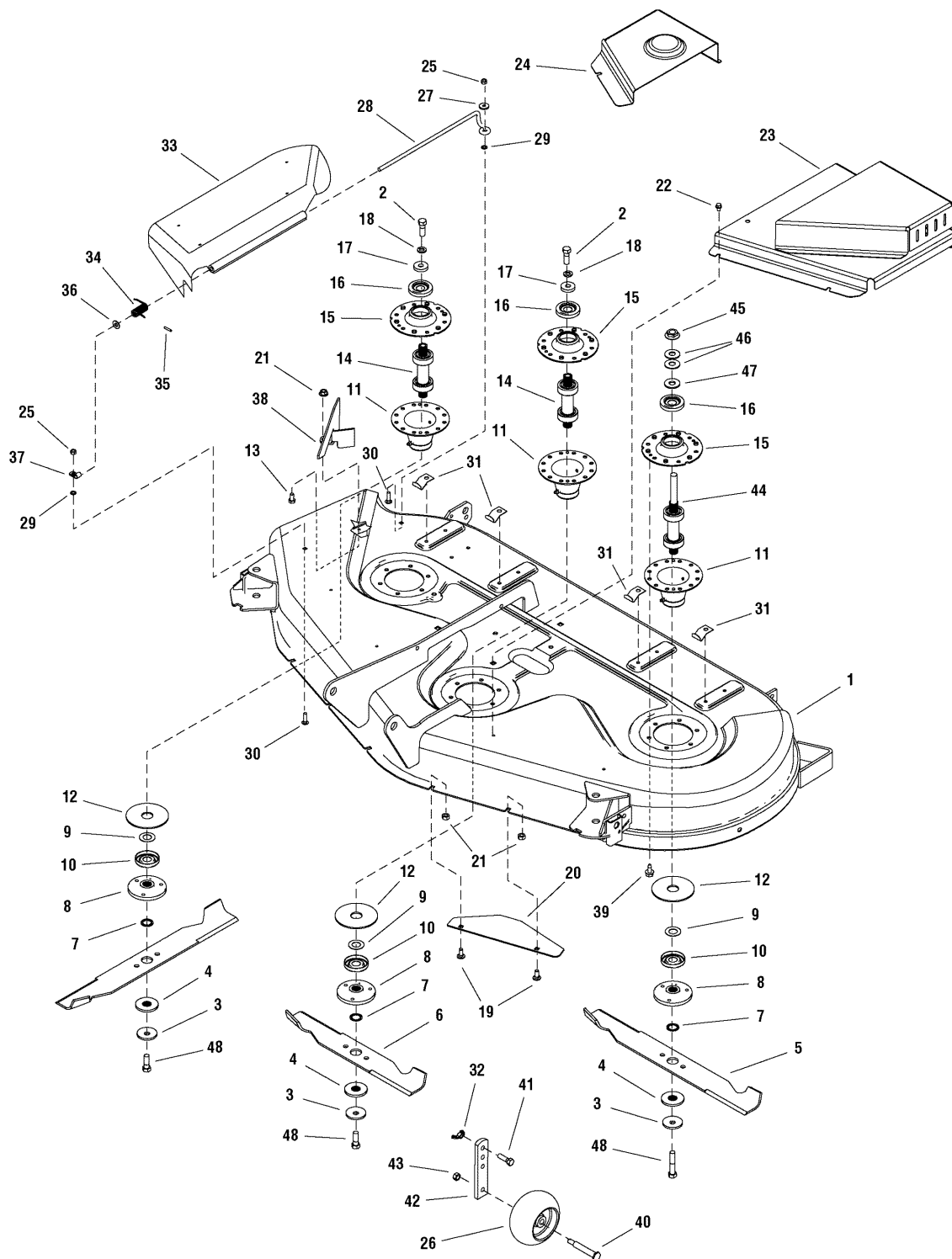
**The above parts group applies to the following Mfg. Nos.:**

1695177 - 54" Mower  
1695179 - 54" Mower  
2690565 - Prestige  
2690567 - 1827H  
2690569 - 2827H

## 54" Mower Deck - Housing & Arbor Group

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

987553



The above parts group applies to the following Mfg. Nos.:

1695177 - 54" Mower  
1695179 - 54" Mower  
2690565 - Prestige  
2690567 - 1827H  
2690569 - 2827H



## 54" Mower Deck - Housing & Arbor Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1687310SM	1	HOUSING ASSEMBLY, 54" Mower, Orange
1	1687311SM	1	HOUSING ASSEMBLY, 54" Mower, Red
2	2823471SM	5	CAPSCREW, Hex Head 7/16-14 x 1-1/4 G8
3	1656916SM	3	WASHER, Spring
4	1679711SM	3	WASHER, Splined
5	1725921SM	2	BLADE, Mower 20.56
6	1725922SM	1	BLADE, Mower 16.00
7	1657528SM	3	RETAINING RING, Self Locking
8	1655777SM	3	ADAPTER, Blade
9	1700230SM	3	WASHER, Shim
10	1700229SM	3	SHIELD, Bearing
11	1703273ASM	3	HOUSING & FITTING ASSEMBLY, Lower
12	1707335SM	3	GASKET, Foam
13	1925205SM	1	CAPSCREW, Hex Head 5/16-18 x 5/8 G5
14	1676278SM	2	ARBOR SHAFT & BEARINGS ASSEMBLY
15	1655729ASM	3	HOUSING, Arbor Top
16	1657969SM	3	SHIELD, Bearing, Mower Arbor, Upper
17	1933263SM	2	WASHER
18	1918199SM	2	LOCKWASHER, Spring
19	1931333SM	2	CARRIAGE BOLT, 5/16-18 x 3/4 G5
20	1720962ASM	1	BAFFLE, Front
21	1960684SM	3	NUT, Hex KEPS 5/16-18 Conical Washer
22	1929000SM	4	SCREW, Hex Washer Head Taptite 1/4-20 x 3/8
23	1720621CSM	1	COVER ASSEMBLY, Upper, Orange
23	1720621DSM	1	COVER ASSEMBLY, Upper, Red
24	1733373CSM	1	COVER, Arbor R.H. 54", Orange
24	1733373DSM	1	COVER, Arbor R.H. 54", Red
25	1920397SM	2	NUT, Hex Lock ESNA Light 1/4-20
26	1700184SM	2	WHEEL
27	1960353SM	1	WASHER, 1/4
28	1706709SM	1	ROD, Deflector, Front
29	1960518SM	2	NUT, Push
30	1960698SM	2	CARRIAGE BOLT, 1/4-20 x 1 G5
31	1720623SM	4	CLIP, Spring
32	7091049SM	2	NUT, Wing 3/8-16
33	1705449SM	1	DEFLECTOR
34	7101082SM	1	SPRING, Torsion, Chute
35	1723323SM	1	CAP
36	1919326SM	1	WASHER, 5/16
37	1704873SM	1	CLAMP, Wire
38	1724976ASM	1	BAFFLE, Discharge
39	1664847SM	18	SCREW, Hex Washer Head Taptite 5/16-18 x 3/4
40	7029265SM	2	BOLT, Shoulder, 3/8-16
41	1920415SM	2	CAPSCREW, Hex Head 3/8-16 x 1-1/4 G5

### Footnotes

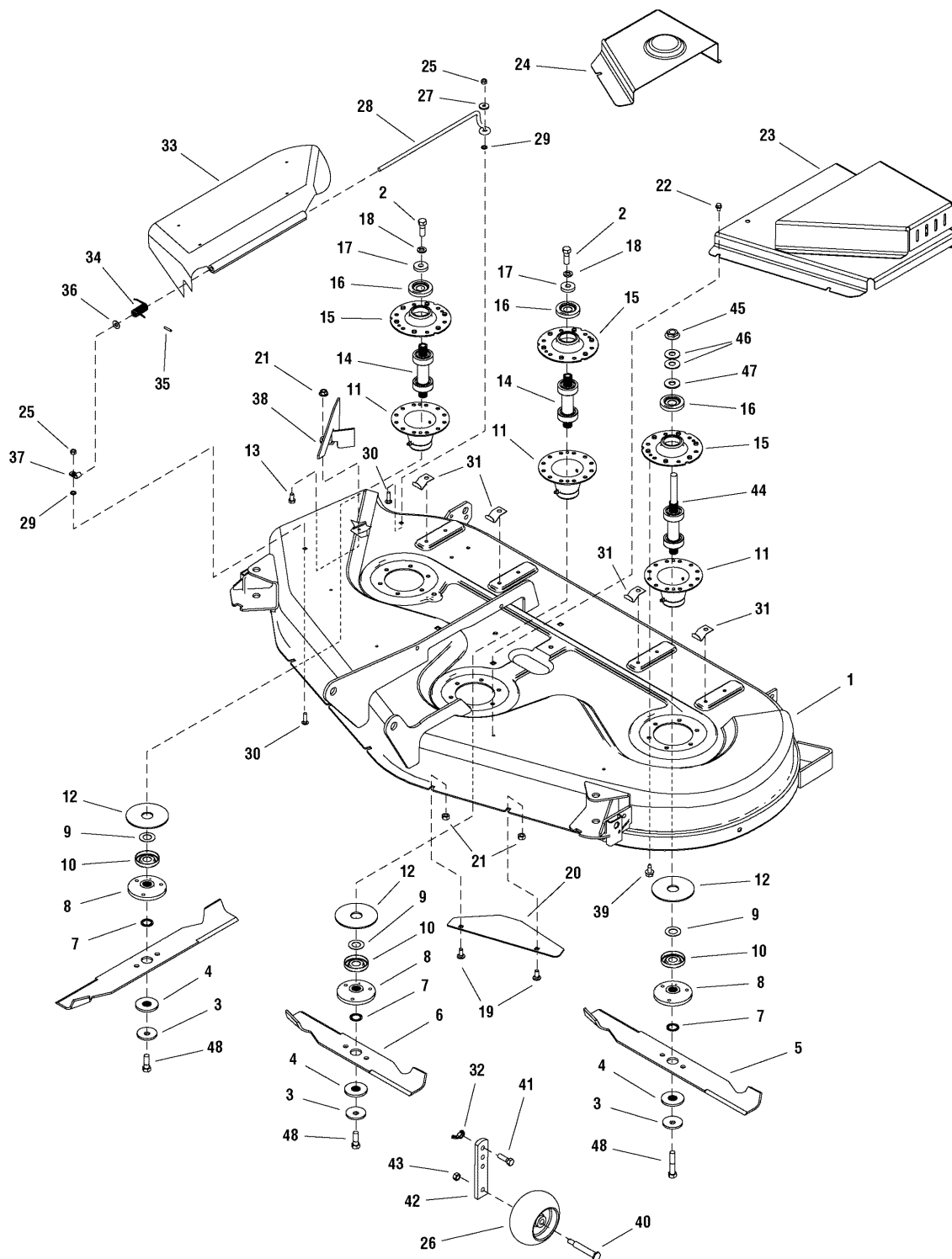
The above parts group applies to the following Mfg. Nos.:

1695177 - 54" Mower  
1695179 - 54" Mower  
2690565 - Prestige  
2690567 - 1827H  
2690569 - 2827H

## 54" Mower Deck - Housing & Arbor Group

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

987553



The above parts group applies to the following Mfg. Nos.:

1695177 - 54" Mower  
1695179 - 54" Mower  
2690565 - Prestige  
2690567 - 1827H  
2690569 - 2827H

### **54" Mower Deck - Housing & Arbor Group**

REF NO	PART NO.	QTY.	DESCRIPTION
42	7035835SM	2	POST, Anti-Scalp
43	1930645SM	2	NUT, Hex Flange 3/8-16 Two-Way Lock
44	1726825SM	1	ARBOR SHAFT & BEARINGS ASSEMBLY, 40"
45	1714419SM	1	NUT, Hex Flange 9/16-18
46	1713675SM	2	WASHER, Bellville
47	1918431SM	1	WASHER, 1/2
48	2827120SM	1	CAPSCREW, Hex Head 7/16-14 x 2-1/4 G8

### **Footnotes**

---

**The above parts group applies to the following Mfg. Nos.:**

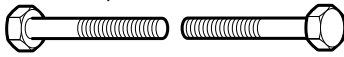
1695177 - 54" Mower  
1695179 - 54" Mower  
2690565 - Prestige  
2690567 - 1827H  
2690569 - 2827H



# Hardware Identification & Torque Specifications

## Common Hardware Types

Hex Head Capscrew



Washer



Lockwasher

Carriage Bolt



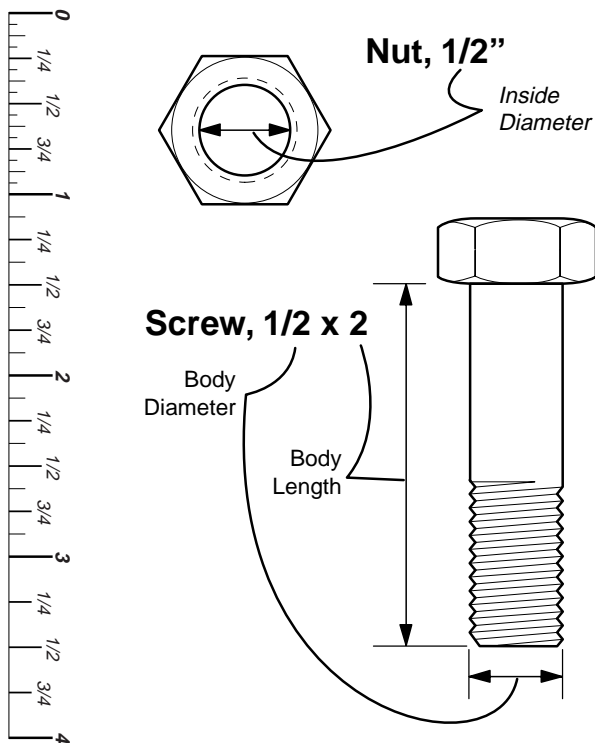
Hex Nut

## Standard Hardware Sizing

When a washer or nut is identified as **1/2"**, this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch; if a second number is present it represent the *threads per inch*

When bolt or capscrew is identified as **1/2 - 16 x 2"**, this means the *Nominal size*, or *body diameter* is 1/2 inch; the second number represents the *threads per inch* (16 in this example, and the final number is the *body length* of the bolt or screw (in this example 2 inches long).

**The guides and ruler furnished below are designed to help you select the appropriate hardware and tools.**



## Torque Specification Chart

FOR STANDARD MACHINE HARDWARE (Tolerance  $\pm 20\%$ )

Hardware Grade	No Marks SAE Grade 2		SAE Grade 5		SAE Grade 8	
	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	27	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

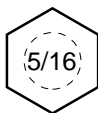
### NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
  - for prevailing torque locknuts - use 65% of grade 5 torques.
  - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

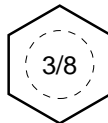
## Wrench & Fastener Size Guide



1/4" Bolt or Nut  
Wrench—7/16"



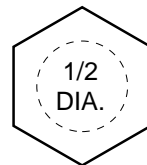
5/16" Bolt or Nut  
Wrench—1/2"



3/8" Bolt or Nut  
Wrench—9/16"



7/16" Bolt or Nut  
Wrench (Bolt)—5/8"  
Wrench (Nut)—11/16"



1/2" Bolt or Nut  
Wrench—3/4"

***Simplicity***

---

MANUFACTURING, INC.

500 N. Spring Street / PO Box 997  
Port Washington, WI 53074-0997 USA

[www.simplicitymfg.com](http://www.simplicitymfg.com)

Briggs and Stratton Yard Power Products Group  
Copyright © 2007 by Briggs and Stratton Corporation  
Milwaukee, WI, USA. All rights reserved

